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1-(3-ARYL-PROP-2-ENYL)-4-TRICYCLYL-PIPERAZINES

Abstract:

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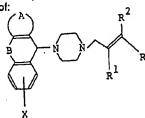
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- (71) Applicant Toyama Chemical Co., Ltd

(Incorporated in Japan)

2-5, 3-chome, Nishishinjuku, Shinjuku-ku, Tokyo, Japan

- (72) Inventors Toru Hiraiwa Kenii Takeda Joji Nakano Mineichi Sudani Kunikazu Furuhata Makoto Takata Hiroyo Kawafuchi Isao Watanabe
- (74) Agent and/or Address for Service F J Cleveland & Co 40-43 Chancery Lane, London, WC2A 1JQ, **United Kingdom**

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 C2C CAA CBE CKF CKP CKT CLG CLP CML CMM CQL CSF CSJ CTA CTT CUL CWE CZB C1236 C1340 C1341 C1343 C1390 C1400 C1410 C1416 C1432 C1434 C1436 C1442 C1452 C1473 C1494 C1510 C1514 C1530 C1534 C155X C1626 C1692 C1724 C1754 C1764 C200 C213 C214 C215 C22X C22Y C220 C222 C226 C246 C248 C25Y C250 C251 C252 C253 C254 C255 C256 C257 C275 C28X C280 C281 C29X C29Y C30Y C31Y C311 C313 C32Y C321 C332 C338 C34Y C342 C35Y C350 C351 C352 C355 C36Y C360 C361 C364 C365 C366 C368 C37X C37Y C373 C38Y C385 C386 C396 C397 C43X C464 C51X C51Y C510 C531 C537 C54X C551 C574 C579 C601 C610 C613 C62X C620 C621 C623 C624 C625 C628 C631 C634 C644 C65X C652 C660 C661 C662 C665 C668 C671 C672 C681 C697 C699 C761 C762 C77X C774 C777 C80Y C802 U1S S2415 S2417
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- (58) Field of search UK CL (Edition J) C2C INT CL4 C07D 295/06 401/04 Chemical Abstracts (CAS On line)
- (54) 1-(3-aryl-prop-2-enyl)-4-tricyclyl-piperazines
- (57) A piperazine derivative represented by the following formula or a salt thereof:



which is useful for curing cerebro-vasecular disease and post-cerebro-vasecular disease. In the above formula

A with the carbon atoms to which it is attached repesents a pyridine or nitro benzene ring system; B is CH=CH, CH,-CH,, CH,-0 or CH2-S attached either way; R is an aryl or retoroaryl group and X, R, and R, are substituents.

"PIPERAZINE DERIVATIVE OR ITS SALT, PROCESS FOR PRODUCING THE SAME AND PHARMACEUTICAL COMPOSITION COMPRISING THE SAME AS ACTIVE INGREDIENT."

This invention relates to a novel piperazine derivative or a salt thereof, a process for producing the same, a pharmaceutical composition comprising the same as an active ingredient and a curing method comprising applying the composition.

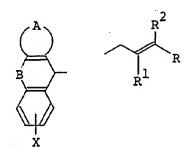
Heretofore, cerebro-vasodilators such as cinnarizine, flunarizine, cinepazide maleate, ifenprodil tartrate, vinpocetine and the like have been clinically used for the purpose of curing cerebro-vascular disease and post-cerebro-vascular disease.

10

However, it cannot be said that these are sufficient in selectivity to cerebral blood vessel though they have a vasodilation activity. Accordingly, it has been desired to develop chemically stable compounds

15 which can selectively dilate cerebral blood vessels and have an activity to protect cerebral cells from ischemic invasion.

Under such circumstances, the inventors of this invention have made extensive research on such compounds to find that piperazine compounds having groups represented by the following formulas at the land 4-positions of piperazine ring, respectively:



wherein A, B, R, R¹, R² and X are as will be defined hereinafter, that is, novel piperazine derivatives and their salts have not only vasodilation activity exellent in selectivity to cerebral blood vessel but also a cerebral cell-protecting activity and also are chemically stable and very useful as medicines for curing cerebro-vascular disease and post-cerebro-vascular disease.

An object of this invention is to provide a novel piperazine derivative or a salt thereof.

Another object of this invention is to provide a process for producing a novel piperazine derivative or a salt thereof.

A further object of this invention is to

15 provide a pharmaceutical composition comprising the above piperazine derivative or a salt thereof as an active ingredient.

A still further object of this invention is to provide a method of curing cerebro-vascular disease and 20 post-cerebro-vascular disease by applying the above piperazine derivative or a salt thereof.

Other objects and advantages of this invention

1 will become apparent from the following description.

According to this invention, there is provided a piperazine derivative represented by the formula [I] or a salt thereof:

$$\begin{array}{c}
A \\
B \\
N \\
N
\end{array}$$

$$\begin{array}{c}
R^2 \\
R
\end{array}$$
[I]

5 wherein A and the two carbon atoms to which A attaches form a pyridine ring or form a benzene ring substituted by a nitro group, X represents a hydrogen atom, a halogen atom, a lower alkyl group, a protected or unprotected hydroxyl group, a lower alkoxy group, a 10 protected or unprotected amino group or a nitro group, B represents a group of the formula -CH2CH2- or -CH=CH- or a group of the formula -CH $_2$ O- or -CH $_2$ S-, either of which can be in either orientation, R1 represents a hydrogen atom, a halogen atom, a nitro group or a lower alkyl group, R² represents a hydrogen atom, a halogen atom or a lower alkyl group, R represents an aryl or heterocyclic group which may be substituted by at least one substituent selected from the group consisting of a halogen atom, a protected or 20 unprotected hydroxyl group, a nitro group, a protected or unprotected amino group, a di-(lower alkyl)amino

group, a protected or unprotected carboxyl group, a cyano
group, a lower alkenyl group, a lower acyl group, an
aryl group, a lower alkenyloxy group, an aryloxy group,
a heterocyclic group, a heterocyclicoxy group, a lower

sulfinyl group, a lower alkylthio group, a lower alkylsulfinyl group, a lower alkylsulfonyl group, a lower
alkylsulfonylamino group, a lower alkylenedioxy group,
a substituted or unsubstituted carbamoyl or sulfamoyl
group or a substituted or unsubstituted lower alkyl
10 group.

This invention further provides a process for producing the above compound, a pharmaceutical composition comprising the compound as an active ingredient and a method of curing a cerebro-vascular disease and post-cerebro-vascular disease by applying the composition.

In the present specification, unless otherwise specified, the term "halogen atom" includes fluorine atom, chlorine atom, bromine atom, iodine atom and the like; the term "lower alkyl group" means a C_{1-6} alkyl group such as methyl, ethyl, n-propyl, isopropyl, n-butyl, isobutyl, t-butyl, pentyl, hexyl or the like; the term "lower alkoxy group" means a C_{1-6} alkyl-O-group; the term "lower alkenyl group" means a C_{2-6} alkenyl group such as vinyl, propenyl and the like; the term "lower alkenyloxy group" means a C_{2-6} alkenyl-O-group; the term "lower alkylthio group" means a C_{1-6} alkyl-S-group; the term "lower alkylthio group" means a C_{1-6} alkyl-S-group; the term "lower alkylsulfinyl group" means a

- 1 C_{1-6} alkyl-SO- group; the term "lower alkylsulfonyl group" means a C_{1-6} alkyl-SO₂- group; the term "lower alkylsulfonylamino group" means a C_{1-6} alkyl-SO₂NH- group; the term "lower alkoxycarbonyl group" means a
- 5 C₁₋₆alkyl-O-CO- group; the term "lower alkoxycarbonyloxy group" means a C₁₋₆alkyl-O-CO-O- group; the term "di-(lower alkyl)amino group" means a di-(c₁₋₆alkyl)amino group; the term "aryl group" includes phenyl, naphthyl and the like; the term "aryloxy group" includes
- 10 phenyloxy, naphthyloxy and the like; the term "heterocyclic group" means a 5- or 6-membered heterocyclic group having at least one hetero atom selected from the group consisting of nitrogen, oxygen and sulfur atoms such as an unsubstituted or oxo group-substituted
- pyrrolidinyl or morpholinyl group, thienyl, furyl,

 pyrrolyl, thiazolyl, oxazolyl, thiadiazolyl, oxadiazolyl,

 imidazolyl, pyridyl or the like or a fused heterocyclic

 group such as benzothienyl, benzofuranyl, indolyl,

 benzimidazolyl, benzotriazolyl, benzothiazolyl,
- benzoxazolyl, benzothiazolyl, benzoxadiazolyl, quinolyl,
 phthalazyl, benzdioxanyl or the like; the term
 "hererocyclicoxy group" means a heterocyclic-O- group;
 the term "lower acyl group" means a C₁₋₆acyl group such as
 formyl, acetyl, butyryl or the like and the term "lower
- 25 alkylenedioxy group" means a C_{1-4} alkylenedioxy group such as methylenedioxy, ethylenedioxy or the like.

In the definition of R, the substituent for the substituted or unsubstituted carbamoyl or sulfamoyl

group includes lower alkyl groups. Further, the substituent for the substituted or unsubstituted lower alkyl group includes halogen atoms, protected or unprotected hydroxyl groups, a cyano group, protected or unprotected amino groups, a carbamoyl group, protected or unprotected carboxyl groups, lower alkoxy groups, lower alkoxycarbonyl groups, aryl groups and heterocyclic groups. The substituted lower alkyl group may have at least one of these substituents.

The protective group for the hydroxyl, amino and carboxyl groups include, for example, conventional protective groups for hydroxyl, amino and carboxyl groups as mentioned in, for example, Theodra W. Green, Protective Groups in Organic Synthesis (1981) published by John Wiley & Sons, Inc. and the like.

The salt of the piperazine derivative of the formula [I] may be any pharmaceutically acceptable salt, and includes salts with organic and inorganic acids, for example, salts with mineral acids such as hydrochloric acid, hydrobromic acid, sulfuric acid, phosphoric acid and the like; salts with carboxylic acids such as formic acid, acetic acid, fumaric acid, maleic acid, malic acid, tartaric acid, aspargic acid and the like; salts with sulfonic acids such as methanesulfonic acid, benzenesulfonic acid, toluenesulfonic acid, hydroxybenzenesulfonic acid, naphthalenesulfonic acid

and the like; etc.

When the piperazine derivative of the formula

- 1 [I] has isomers, for example, optical isomers,
 geometrical isomers, tautomeric isomers and the like,
 this invention covers these isomers and also hydrates,
 solvates and all crystal forms.
- Next, an explanation is made of processes

 for producing the piperazine derivatives of the formula

 [I] and their salts.

The piperazine derivative of the formula [I] or a salt thereof can be produced in a manner known per se, for example, by the following production processes:

Production Process 1

Production Process 2

$$\begin{array}{c}
A \\
B \\
N \\
NH \\
X
\end{array}$$
[IV]
$$\begin{array}{c}
R \\
Y \\
R^{1}
\end{array}$$
[V]

Production Process 3

10

$$\begin{array}{c|c}
A & O & R^2 \\
B & N & N & R^2 \\
\hline
R & Reduction
\end{array}$$
[I]

In the above formulas, A, B, R^1 , R^2 , R and X have the same meanings as defined above, and Y represents a removable group.

The removal group which Y represents includes, for example, C₁₋₆alkylsulfonyloxy groups such as methylsulfonyloxy, ethylsulfonyloxy and the like; arylsulfonyloxy groups such as phenylsulfonyloxy, tolylsulfonyloxy and the like and halogen atoms.

The production processes indicated by reaction formulas above are explained in more detail below.

Production Process 1

The piperazine derivative of the formula [I] or a salt thereof can be obtained by reacting a compound of the formula [II] with a compound of the formula [III] in the presence or absence of a solvent and a base.

The solvent used in the above reaction may be any solvent as far as it does not adversely affect the reaction, and includes, for example, alcohols such as methanol, ethanol, propanol, butanol, ethylene glycol, ethylene glycol monomethyl ether and the like; aromatic

- hydrocarbons such as benzene, toluene and the like; halogenated hydrocarbons such as methylene chloride, chloroform, 1,2-dichloroethane and the like; ethers such as tetrahydrofuran, dioxane, 1,2-dimethoxyethane
- and the like; esters such as ethyl acetate, butyl acetate and the like; nitriles such as acetonitrile and the like; amides such as N,N-dimethylformamide, N,N-dimethylacetamide, N-methylpyrrolidone and the like; water; etc. These solvents may be used alone or in admixture of two or more.

The base used in the above reaction includes, for example, tertiary amines such as triethylamine, N-methylmorpholine, N,N-dimethylaniline, 4-(N,N-dimethylamino)pyridine and the like; inorganic bases such as sodium hydroxide, potassium hydroxide, sodium carbonate, potassium carbonate and the like; etc.

In the above reaction, the amounts of the compounds of the formula [II] and the base used are each 0.5 to 3.0 moles per mole of the compound of the formula [III].

The above reaction may usually be carried out at a temperature of 0° to 100°C for a period of 10 minutes to 24 hours.

Production Process 2

or a salt thereof can also be produced by reacting a compound of the formula [IV] with a compound of the formula [IV] with a compound of the formula [V] in the presence or absence of a solvent

1 and a base.

The solvent and the base used in the above reaction include those mentioned in Production Process 1.

In the above reaction, the amounts of the compound of the formula [IV] and the base used are each 0.5 to 3.0 moles per mole of the compound of the formula [V].

The above reaction may usually be carried out at a temperature of 0° to 100°C for a period of 10 minutes to 24 hours.

Production Process 3

The piperzaine derivative of the formula [I] or a salt thereof can also be produced by reducing a compound of the formula [VI].

organic solvent, and the organic solvent includes, for example, aliphatic hydrocarbons such as petroleum ether, hexane and the like; aromatic hydrocarbons such as benzene, toluene and the like; ethers such as dimethyl ether, diethyl ether, tetrahydrofuran, dioxane, 1,2-dimethoxyethane and the like; organic acids such as acetic acid, trifluoroacetic acid and the like; and alcohols such as methanol, ethanol, isopropanol and the like. The above solvents may be used alone or in admixture of two or more.

The reducing agent used in the above reaction includes, for example, lithium aluminum hydride, sodium bis(2-methoxyethoxy)aluminum hydride, sodium borohydride,

1 aluminum hydride, diborane, etc.

In the above reaction, the amount of the reducing agent is 0.5 to 10.0 moles per mole of the compound of the formula [VI].

The above reaction may usually be carried out at a temperature of -20° to 100°C for a period of 10 minutes to 12 hours.

The compounds of the formulas [II], [III], [IV] and [V] may be used in the form of a salt. These salts include the same salts as mentioned as to the salts of the piperazine derivatives of the formula [I].

When the compounds of the formulas [II], [III], [IV], [V] and [VI] have an amino, hydroxyl or carboxyl group, the group may previously be protected with a conventional protective group and after the reaction, the conventional protective group may be removed in a manner known per se.

When the compounds of the formulas [II],
[III], [IV], [V] and [VI] have isomers such as optical
isomers, geometrical isomers, tautomeric isomers and
the like, these isomers may be used instead of the
respective compounds. Also, the compounds may be used
in the form of a hydrate, a solvate or a crystal.

The compounds of the formulas [II], [III],

25 [IV], [V] and [VI] which are the starting materials for producing the compound of this invention can be produced by, for example, the following methods or a combination of methods known per se.

1 (1) Method for preparing the compound of the formula
 [II] or [IV]

wherein A, B, X and Y have the same meanings as defined above.

The compound of the formula [VII] can be prepared by, for example, the method described in Japanese Patent Application Kokoku (Publication) No. 14,788/70, Japanese Patent Application Kokai (Laid-Open) No. 41/86 or the like or another method known per se.

5

The compound of the formula [VIII] can be prepared by subjecting the compound of the formula [VII] to reduction with a reducing agent such as sodium

borohydride, lithium aluminum hydride, aluminum hydride, diborane or the like.

The compound of the formula [II] can be prepared by subjecting, for example, a compound of the formula [VIII] to conventional halogenation with a halogenating agent such as thionyl chloride, thionyl bromide, phosphorus tribromide or the like; a hydrogen halide such as hydrogen chloride, hydrogen bromide or the like; or a combination of carbon tetrabromide with triphenylphosphine, or alternatively to sulfonylation with methanesulfonyl chloride or toluenesulfonyl chloride.

The compound of the formula [II] thus obtained can be used without isolation in the subsequent reaction.

The compound of the formula [IV] can be prepared by reacting the compound of the formula [II] with piperazine in the same manner as in Production Process 1 or 2 described above.

15

The compounds of the formulas [II], [IV],

[VII] and [VIII] can also be used in the form of a salt.

The salts include the same salts as mentioned as to

the salt of the piperazine derivative of the formula

[I].

25 The compounds of the formulas [VII], [VIII] and [II] in which X is a hydroxyl or amino group can previously be subjected to protection of the hydroxyl or amino group with a conventional protective group and,

- 1 after the reaction, the protective group can be removed in a manner known per se.
 - (2) Method for preparing the compound of the formula [III], [V] or [VI]

5 wherein A, B, R¹, R², R, X and Y have the same meanings as defined above and R⁶ represents a hydrogen atom, a halogen atom, a hydroxyl group, a lower alkoxy group or a lower alkoxycarbonyloxy group.

The compound of the formula [IX] can be

10 prepared by, for example, the method disclosed in Journal
of Chemical Society of Japan, vol. 86, No. 8, pp.

1 860-863 (1965) or another method known per se.

The compound of the formula [X] in which R⁶ is a hydrogen atom can be prepared by subjecting a compound of the formula [IX] and acetaldehyde to the Claisen-Schmitt condensation.

The compound of the formula [X] in which R⁶ is a hydroxyl group can be prepared by subjecting a compound of the formula [IX] and malonic acid to the Knoevenagel condensation.

10 The compound of the formula [X] in which R⁶ is a halogen atom can be prepared by reacting the compound of the formula [X] in which R⁶ is a hydroxyl group with a halogenating agent such as thionyl chloride, thionyl bromide, oxalyl chloride, phosphorus oxychloride or the like.

The compound of the formula [X] in which R⁶ is a lower alkoxy group can be prepared by subjecting, for example, the compound of the formula [IX] to conventional Wittig reaction. The Wittig reagent to be used in the Wittig reaction includes a sodium or lithium derivative of a dialkyl phosphonate represented by the formula [XII]:

20

$$(R^{7}O)_{2\parallel \atop O \ R^{1}}^{P-CHCOOR^{8}}$$
 [XII]

wherein R^1 has the same meaning as defined above and R^7 and R^8 , which may be the same or different, represent

l lower alkyl groups, (prepared by reacting a dialkyl
phosphonate with sodium hydride or lithium bromide and
triethylamine) and a phosphorane compound represented
by the formula [XIII]:

5 wherein R^1 and R^8 have the same meanings as defined above.

The compound of the formula [X] in which R⁶ is a lower alkoxycarbonyloxy group can be prepared by reacting the compound of the formula [X] in which R⁶ is a hydroxyl group with a lower alkoxycarbonyl chloride.

The compound of the formula [X] obtained can be used without isolation in the subsequent reaction.

The compound of the formula [XI] can be

15 prepared by subjecting the compound of the formula [X]

to conventional reduction with a reducing agent such as
sodium borohydride, lithium aluminum hydride,
diisobutylaluminum hydride or the like.

The compound of the formula [V] can be

20 prepared by subjecting the compound of the formula [XI]

to conventional halogenation with a halogenating agent

such as thionyl chloride, thionyl bromide, phosphorus

tribromide or the like or a combination of triphenyl
phosphine and carbon tetrabromide or to halogenation

or sulfonylation with methanesulfonyl chloride or toluenesulfonyl chloride.

5

The compound of the formula [V] obtained can be used without isolation in the subsequent reaction.

The compound of the formula [III] can be prepared by reacting the compound of the formula [V] with piperazine in the same manner as in Production Process 1 or 2.

The compound of the formula [VI] can be

10 prepared by reacting the compound of the formula [X]

with the compound of the formula [IV] in the presence

or absence of a dehydrating agent, such as N,N'
dicyclohexylcarbodiimide, diethylphosphoryl acid

cyanide or the like or in the same manner as in

15 Production Process 1 or 2.

The compounds of the formulas [IX], [X], [XI], [V], [VI] and [III] in which R is a phenyl group substituted by a hydroxyl, amino or carboxyl group can be previously subjected to protection of the hydroxyl, amino or carboxyl group with a conventional protective group and, after the reaction, the conventional protective group can be removed in a manner known per se.

The piperazine derivative of the formula [I]
or a salt thereof thus obtained can be isolated and
purified by a conventional method such as extraction,
crystallization, column chromatography or the like.

The piperazine derivative of the formula [I]

- or a salt thereof can be converted into another piperazine derivative of the formula [I] or a salt thereof by a combination of means known per se such as oxidation, reduction, condensation, substitution,
- 5 dehydration, hydrolysis and the like.

When the compound of this invention is used as a medicine, the compound can be orally or parenterally administered as it is or in admixture with an additive such as a pharmaceutically acceptable excipient, carrier or diluent in the form of tablets, capsules, granules, fine granules, powder or injection. The dosage of the compound, when administered orally, is usually about 10 to 600 mg per adult a day, and this amount is administered at one time or in several portions, and may be varied depending upon the age, weight and symptom of a patient.

Next, the pharmacological activity of typical compounds of this invention is explained in detail below. The compounds of this invention shown in Table 1 where subjected to the following test in the form of a hydrochloride to obtain the results shown in each test item.

Test compounds

Table 1

No.	A	B<	R
1	/N=CH-CH=CH\		
2	/CH=N-CH=CH\	11	
3	\N=CH−CH=CH\	n	OCH ₃
4	"	n	CH ₃ O
5	"	et .	
6	11	11	-NO ₂

- 20 Table 1 (Cont'd)

No.	/A\	B<	R_
7	N=CH-CH=CH		o-OCH ₃
8	"	Ħ	CH ³ O OCH ³
9	11		
10	"	n	NO ₂
11		tt .	c1
12	et		C1 ————————————————————————————————————
13	11	т т	F _F
14	"	tt	NO ₂

5

_

Table 1 (Cont'd)

No.	A	B<	R
15	N=CH-CH=CH		OCH ₃
16	11	g b	OCH ₃
17	71	"	NH ₂ -och ₃
18	11	. 11	Cl Cl
19		n	-S S
20	n .		S
21	11	Ħ	NO ₂
22	11		

Table 1 (Cont'd)

No.	A	B<	R
23	CH=CH-C=CH		-
24	11	83	OCH ₃
25	· n	\s/	
26	11		NO ₂

Control compound A: Flunarizine dihydrochloride

Vertebral Blood Flow Increasing Activity
 Mongrel dogs of both sexes weighing from 12 to
 20 kg were anesthetized with sodium pentobarbital.

Vertebral blood flow (VBF) and femoral blood

5 flow (FBF) were measured by an electromagnetic flowmeter (MFV-2100 and MFV-3100, Nihon Kohden).

Test compound solutions were injected intravenously in a volume of 0.2 ml/kg.

The increased rate of VBF by 1 mg/kg of

10 papaverine hydrochloride was regarded as 100%, and 50%

effective doses (ED₅₀) of test compounds were determined.

Also, the ratio of percent increase of VBF to FBF elicited by test compounds were indicated as an index of cerebral vessel selectivity.

The test compounds were dissolved in a physiological saline solution.

However, each of the test compounds Nos. 7, 23, 24, 25 and 26 was dissolved in an aqueous solution containing 10% of dimethylsulfoxide and 10% of

- 20 Cremophor EL (Sigma) at a concentration of 15 mg/ml and the control compound A (flunarizine) was dissolved in an aqueous solution containing 20% of dimethyl-sulfoxide and 20% of Cremophor EL at a concentration of 15 mg/ml. Thereafter, the resulting solution was
- 25 diluted with a physiological saline solution to the desired concentration. Each study was carried out using 2-5 dogs per group.

The results obtained are shown in Table 2.

Table 2

Test compound No.	VBF ED ₅₀ (mg/kg)	Cerebral vessel selectivity
2 .	0.34	8.8
3	0.30	5.0
. 4	0.22	3.0
5	0.30	8.8
7	0.11	16.7
8	0.14	4.5
9	0.45	6.9
10	0.17	9.1
12	0.30	5.6
14	0.30	3.8
15	0.18	4.6
16	0.15	3.6
18.	0.30	10.4
19	0.32	4.1
20	0.36	4.1
21	0.33	3.4
22	0.15	5.4
23	0.32	5.0
24	0.35	14.3
25	0.28	10.6
26	.0.28	4.4
Control compd. A	0.28	2.1

According to the method described by Nakanishi et al., [Life Sci. Vol. 13, 467-474 (1973)], male ICR mice, weighing 20 to 25 g, were placed inside a closed chamber and the inside pressure was rapidly reduced to 210 mmHg.

Each mouse was given 80 mg/kg of test compound orally one or two hours before the mice were placed under the hypobaric condition, and the survival time 10 was measured.

The test compounds were dissolved in a physiological saline solution. However, the test compounds Nos. 7 and 23 were dissolved in an aqueous solution containing 5% of dimethylsulfoxide and 5% of Cremophor EL, and the control compound A (flunarizine) was dissolved in a 1.5% aqueous tartaric acid solution and then they were administered. Each study was carried out using 20 mice per group.

The protective effect against hypobaric hypoxie was determined as a ratio of the survival time of the group to which the test compounds was administered to that of the group to which an aqueous solution containing 5% of dimethylsulfoxide and 5% of Cremophor EL, the latter being indicated as 100.

The results obtained are shown in Table 3.

Table 3

A (control)	61 .
23	205
20	142
19	138 142
17	143
14	139
13	148
.12 13	129
11	146
6	155
7	158
9	135
æ	180 136
1	180
Test compd. No.	Survival time (ratio)

1 3. Acute Toxicity

A test compounds were intravenously administered to a group of three male ICR mice, weighing 20 to 26 g. The mortality was determined.

The test compounds were dissolved in a physiological saline solution. However, the test compound Nos. 7, 23 and 24 were dissolved in an aqueous solution containing 10% of dimethylsulfoxide and 10% of Cremophor EL and flunarizine was dissolved in 0.1 M aqueous lactic acid solution.

As a result, it was confirmed that concerning the test compounds Nos. 1, 3, 6, 7, 8, 10, 11, 12, 13, 14, 17, 18, 19, 20, 21, 23 and 24 and flunarizine, no death case was found at 25 mg/kg.

15 From the above results, it can be seen that the compound of this invention has not only excellent cerebral vessel selectivity and protective effect against cerebral hypoxia but also low toxicity.

As mentioned above, the compound of this

invention is a very useful compound as a medicine for

curing cerebro-vascular disease and post-cerebro
vascular disease.

This invention is explained in more detail referring to Reference Examples, Examples and Preparation 25 Examples. However, this invention is not restricted to these Examples.

In the Examples, the mixing ratio of mixed solvent is by volume in all cases. As the carrier in

1 column chromatography, there was used a silica gel
 (Kieselgel 60, Art. 7734 manufactured by Merck Co.).

The following abbreviations are used in the

Examples:

5 Me: Methyl

Et: Ethyl

i-Pr: Isopropyl

Ac: Acetyl

IPA: Isopropyl alcohol

10 IPE: Diisopropyl ether

t-Bu: tert-Butyl

EtOH: Ethanol

AcOEt: Ethyl acetate

THF: Tetrahydrofuran

15 Ph: Phenyl

Tri: Triphenylmethyl

 $Si \neq :$ tert-Butyldimethylsilyl

In Tables and description sentences, the materials shown in parentheses () refer to solvents used for recrystallization.

Reference Example 1

(1) A mixture consisting of 15.1 g of methyl
2-methylnicotinate, 36.0 g of 4-methylbenzaldehyde and
15.0 g of anhydrous zinc chloride was stirred for 30
25 minutes at 180°C. The resulting reaction mixture was

of a 10% aqueous sodium hydroxide solution and 100 ml

- of toluene. The resulting mixture was stirred. The insolubles were removed by filtration. An aqueous layer was separated, washed with toluene and then adjusted to pH 5.0 with acetic acid. The resulting crystals
- of 2-(p-methylstyryl)nicotinic acid. It was recrystallized from ethanol to obtain 10.6 g of colorless crystals having a melting point of 208-209°C.

IR (KBr) cm⁻¹: 2380, 1625, 1560, 1420, 1260, 1140, 965, 800

10

(2) 9.56 g of 2-(p-methylstyryl)nicotinic acid was dissolved in 190 ml of ethanol and 3.3 ml of concentrated hydrochloric acid. To the solution was added 1.00 g of 5% palladium-carbon (catalyst), and

15 the mixture was subjected to hydrogenation at 40°C at atmospheric pressure. The reaction mixture was filtered to remove the catalyst, and the filtrate was subjected to distillation under reduced pressure to remove the solvent. To the resulting residue was added 100 ml of water and the mixture was adjusted to pH 5.0 with a 10% aqueous sodium hydroxide solution. The resulting crystals were collected by filtration and dried to

obtain 8.58 g of 2-(p-methylphenethyl)nicotinic acid.

It was recrystallized from ethanol to obtain 7.72 g of
colorless crystals having a melting point of 172-173°C.

IR (KBr) cm^{-1} : 2350, 1580, 1250, 1140, 1080,

770

(3) A mixture consisting of 7.23 g of 2-(p-methyl-

phenethyl)nicotinic acid and 94.00 g of polyphosphoric
acid was stirred for 1 hour at 140°C. The reaction
mixture was poured into 94 ml of concentrated ammonia
water with ice-cooling. To the resulting mixture was
added carbon tetrachloride, and the organic layer was
separated and dried over anhydrous magnesium sulfate.
The solvent was removed by distillation under reduced
pressure to obtain 5.95 g of brown oily 7-methyl-10,lldihydro-5H-benzo[4,5]cyclohepta[1,2-b]pyridin-5-one.

IR (neat) cm⁻¹: 3020, 2910, 1640, 1600, 1575, 1435, 1290

The following compound was obtained in a similar manner.

o 7-Chloro-5H-benzo[4,5]cyclohepta[1,2-b]pyridin-5-one

Melting point: 140-142°C (AcOEt)

IR (KBr) cm⁻¹: 1620, 1570, 1310, 1285, 840,

800

Reference Example 2

15

20 (1) 6.06 g of thiophenol was dissolved in 50 ml of N,N-dimethylformamide. To the solution was added 3.09 g of potassium hydroxide. The resulting mixture was stirred for 1 hour at room temperature. To the reaction mixture was added 8.96 g of 6-nitrophthalide. The

25 mixture was stirred for 2 hours at 50°C. The resulting reaction mixture was mixed with 100 ml of water, and

the mixture was adjusted to pH 2 with dilute hydrochloric

- 1 acid and then extracted with ethyl acetate. The extract was washed with water and a saturated aqueous sodium chloride solution in this order and then dried over anhydrous magnesium sulfate. The solvent was removed
- by distillation under reduced pressure. The residue was purified by a column chromatography (eluant: chloroform/methanol = 30/1) to obtain 7.20 g of yellow crystals of 5-nitro-2-phenylthiomethylbenzoic acid having a melting point of 132-136°C.

10 IR (KBr) cm⁻¹: 2800, 1680, 1600, 1520, 1340

- (2) 7.0 g of 5-nitro-2-phenylthiomethylbenzoic acid was dissolved in 70 ml of chlorobenzene. 70 g of polyphosphoric acid was added to the solution. The resulting mixture was stirred for 2 hours at 125°C.
- The reaction mixture was poured into 200 ml of ice water, and the resulting mixture was extracted with ethyl acetate. The extract was washed with a 5% aqueous sodium hydroxide solution, water and a saturated aqueous sodium chloride solution in this order and then dried
- over anhydrous magnesium sulfate. The solvent was removed by distillation under reduced pressure. The residue was purified by a column chromatography (eluant: chloroform) to obtain 2.5 g of yellow crystals of 9-nitro-6,ll-dihydrodibenzo[b,e]thiepin-ll-one having

25 a melting point of 154-157°C.

IR (KBr) cm^{-1} : 1630, 1580, 1510, 1340, 1260

1 Reference Example 3

4.14 g of 5H-benzo[4,5]cyclohepta[1,2-b]pyridin-5-one was added to 20.7 ml of fuming nitric
acid with ice-cooling. The mixture was stirred for

1 hour at room temperature. The reaction mixture was
poured into 100 ml of ice water. The resulting mixture
was neutralized with potassium carbonate and then
extracted with chloroform. The extract was washed with
water and dried over anhydrous magnesium sulfate. The
solvent was removed by distillation under reduced
pressure. The residue was recrystallized from
chloroform to obtain 1.90 g of yellow crystals of 7nitro-5H-benzo[4,5]cyclohepta[1,2-b]pyridin-5-one
having a melting point of 218-219°C.

IR (KBr) cm⁻¹: 1610, 1590, 1505, 1340

The following compound was obtained in a similar manner.

o 2-Nitro-6,ll-dihydrodibenz[b,e]oxepin-ll-one
IR (KBr) cm⁻¹: 1660, 1600, 1510, 1350, 1330,
1290, 1270, 990

Reference Example 4

15

20

4.46 g of 7-methyl-10,ll-dihydro-5H-benzo[4,5]cyclohepta[1,2-b]pyridin-5-one was dissolved in
22 ml of ethanol. To the solution was added 0.39 g
25 of sodium borohydride with water-cooling. The resulting
mixture was stirred for l hour at room temperature.
To the reaction mixture was added 44 ml of water.

- The resulting crystals were collected by filtration and dried to obtain 4.19 g of 5-hydroxy-7-methyl-10,ll-dihydro-5H-benzo[4,5]cyclohepta[1,2-b]pyridine. They were recrystallized from ethanol to obtain 3.90 g of
- 5 colorless crystals having a melting point of 202-203°C. IR (KBr) cm $^{-1}$: 3120, 1565, 1430, 1040, 810 NMR (d₆-DMSO) δ value:

2.24 (3H,s), 3.20 (4H,bs), 6.02 (2H,bs),

.6.86 - 7.30 (4H,m),

7.90 (lH,dd,J=8Hz,J=2Hz),

8.30 (lH,dd,J=5Hz,J=2Hz)

Reference Example 5

10

In a manner similar to that in Reference

Example 4, there was obtained 5-hydroxy-7-nitro-10,11
dihydro-5H-benzo[4,5]cyclohepta[1,2-b]pyridine having
a melting point of 222-223°C (ethanol).

IR (KBr) cm⁻¹: 3050, 1580, 1520, 1430, 1340, 1040

NMR (CDCl₃-d₆-DMSO) δ value: 3.20 (4H,bs), 6.20 (2H,bs), 6.90 - 7.40 (2H,m), 7.75 - 8.10 (2H,m), 8.10 - 8.60 (2H,m)

The compounds shown in Table 4 were obtained in a similar manner.

Table 4

/A/	B	x	Melting point (°C)	IR (KBr): cm ⁻¹
N=CH-CH=CH\		-NHAC	228 - 229 (EtOH)	3400, 3230, 1670, 1585, 1535, 1490, 1430, 1400, 1305, 810
√N=CH-CH=CH *2		-osi∓	170 - 171 (IPE)	3100, 1490, 1280, 860
∕N=CH-CH=CH∖		-NO ₂	247 - 249 (decomposed) (CHCl ₃ -EtOH)	3050, 2800, 1570, 1520, 1340, 1050, 860, 810
/N=CH−CH=CH		-c1	245 - 250 (EtOH-H ₂ O)	3125, 1250, 1085, 1050, 850, 820

Table 4 (Cont.d)

/A\	₽	×	Melting point (°C)	IR (KBr): cm-1
NO ₂ CH=CH-C=CH\	∟ω/	н-	182 - 183 (ACOEt)	3420, 1520, 1340, 1180, 1030, 750
NO ₂ CH=CH-C=CH\	\/	Н	181 - 183 (EtOH-THF)	3470, 1600, 1560, 1480, 1300, 1220
NO ₂ /CH=CH-C=CH\)	. Н-	152 - 156 (EtOH-H ₂ O)	3250, 1515, 1335, 1180, 1035, 750

7-amino-10,11-dihydro-5H-benzo[4,5]cyclohepta[1,2-b]pyridin-5-one with acetic anhydride. cyclohepta[1,2-b]pyridin-5-one having a melting point of 131-133°C obtained by reacting As the starting material, there was used 7-tert-butyldimethylsilyloxy-10,11-dihydro-5H-10,11-dihydro-5H-benzo[4,5]cyclohepta[1,2-b]pyridin-5-one with tert-butyldimethylsilyl benzo[4,5]cyclohepta[1,2-b]pyridin-5-one of oily form obtained by reacting 7-hydroxy-As the starting material, there was used 7-acetylamino-10,11-dihydro-5H-benzo[4,5]-

chloride in the presence of triethylamine. .

- Reference Example 6
 - (1) 21.1 g of 5-hydroxy-10,11-dihydro-5H-benzo-[4,5]cyclohepta[1,2-b]pyridine was suspended in 100 ml of methylene chloride. To the suspension was added
- 5 35.7 g of thionyl chloride with water-cooling. The resulting mixture was stirred for 1 hour at room temperature. The solvent was removed by distillation under reduced pressure to obtain crystals of 5-chloro-10,11-dihydro-5H-benzo[4,5]cyclohepta[1,2-b]pyridine
- 10 hydrochloride. The crystals were suspended in 100 ml of methylene chloride.
 - (2) The suspension obtained in the above (1) was added to a solution of 43.1 g of anhydrous piperazine dissolved in 430 ml of methylene chloride, at -20°C.
- The mixture was stirred for 2 hours at room temperature.

 The reaction mixture was washed with water. 250 ml of
 water was added thereto and the mixture was adjusted
 to pH 3.0 with concentrated hydrochloric acid. The
 aqueous layer was separated, washed with methylene
- chloride, and adjusted to pH 10.0 with a 10% aqueous sodium hydroxide solution. The resulting crystals were collected by filtration and dried to obtain 23.7 g of colorless crystals of 5-(piperazin-1-y1)-10,11-dihydro-5H-benzo[4,5]cyclohepta[1,2-b]pyridine dihydrate having a melting point of 93-94°C.
- -1 2400 2220 1440 1215

IR (KBr) cm⁻¹: 3400, 3230, 1440, 1315, 1135,

1 . NMR (CDCl₃) δ value:

2.14 - 2.30 (4H,m), 2.65 - 3.33 (6H,m),

$$3.54 - 4.52 \text{ (m)}$$
 3.90 (s) 3H,

6.82 - 7.23 (5H,m),

7.41 (1H,dd,J=7Hz,J=2Hz),

8.36 (1H,dd,J=5Hz,J=2Hz)

Water content (Karl Fischer's method):

11.19% (calculated: 11.42%)

The following compound was obtained in a similar manner.

o 3-Nitro-5-(piperazin-1-y1)-10,11-dihydro-5H-dibenzo[a,d]cycloheptene

Melting point: 227 - 229°C (decomposed)

15 (benzene)

IR (KBr) cm⁻¹: 2920, 2780, 1515, 1440, 1340, 1130, 1090, 1000, 830, 800, 775

Reference Example 7

10

(1) 16.6 g of methyl o-anisate was dissolved in

20 100 ml of trifluoroacetic acid. Thereto was added 14.0 g of hexamethylenetetramine with ice-cooling. The mixture was refluxed for 2 hours. The solvent was removed by distillation under reduced pressure. The residue was poured into 120 ml of water. The mixture

25 was neutralized with sodium hydrogencarbonate and then extracted with ethyl acetate. The extract was washed with water and a saturated aqueous sodium chloride

- l solution in this order and then dried over anhydrous magnesium sulfate. The solvent was removed by distillation under reduced pressure. The residue was purified by a column chromatography (eluant: n-hexane/ethyl
- 5 acetate = 2/1) to obtain 16.1 g of methyl 5-formyl2-methoxybenzoate. It was recrystallized from
 disopropyl ether to obtain 14.0 g of colorless crystals
 having a melting point of 85-86°C.

10

IR (KBr) cm⁻¹: 1700, 1680, 1435, 1265, 1210, 1010, 820

- (2) 13.6 g of methyl 5-formyl-2-methoxybenzoate was dissolved in 68 ml of ethanol. Thereto was added 24 ml of an aqueous solution containing 4.0 g of potassium hydroxide. The mixture was stirred for l hour at room temperature. The solvent was removed by distillation under reduced pressure to obtain potassium 5-formyl-2-methoxybenzoate.
- obtained in the above (2) was suspended in 68 ml of

 N,N-dimethylformamide. To the suspension was added

 9.1 g of ethyl chlorocarbonate at -15°C. The mixture

 was stirred for 1 hour at the same temperature. The

 reaction mixture was added to 68 ml of concentrated

 ammonia water with ice-cooling. The resulting mixture

 was stirred for 1 hour at the same temperature. 136 ml

 of water was added to the reaction mixture. The

 resulting crystals were collected by filtration and

 dried to obtain 6.3 g of 5-formyl-2-methoxybenzamide.

1 It was recrystallized from a mixed solvent of chloroform and ethyl acetate to obtain 4.7 g of colorless crystals having a melting point of 150-153°C.

IR (KBr) cm⁻¹: 3400, 1700, 1660, 1580, 1435, 1260, 1205, 1020, 820

Reference Example 8

5

- 3.92 g of 3-dimethoxymethylbenzoic acid and (1) 2.22 q of triethylamine were dissolved in 40 ml of methylene chloride. To the solution was dropwise added 10 2.28 g of ethyl chlorocarbonate at -30° to -20°C. mixture was stirred for 30 minutes at the same temperature. The mixture was then cooled to -55°C, and 5.00 g of hydrazine hydrate was added thereto. The temperature of the mixture was elevated to room temperature. The 15 methylene chloride layer was separated, washed with water and a saturated aqueous sodium chloride solution in this order and dried over anhydrous magnesium sulfate. The solvent was removed by distillation under reduced pressure. The residue was purified by a column 20 chromatography (eluant: chloroform/ethanol = 30/1) to obtain 4.13 g of colorless oily 3-dimethoxymethylbenzhydrazide.
 - IR (neat) cm⁻¹: 3300, 2925, 1630, 1330, 1100, 1050, 750
- 25 (2) 2.1 g of 3-dimethoxymethylbenzhydrazide and
 12.7 g of methyl orthoformate were reacted at atmospheric
 pressure for 24 hours while distilling off the methanol

- 1 formed. Excessive methyl orthoformate was removed by
 distillation under reduced pressure. The residue was
 purified by a column chromatography (eluant: n-hexane/
 ethyl acetate = 3/1) to obtain 1.35 g of colorless
- 5 oily 2-(3-dimethoxymethylphenyl)-1,3,4-oxadiazole. IR (neat) cm⁻¹: 2925, 1360, 1200, 1100, 1050,

720

- (3) 1.10 g of 2-(3-dimethoxymethylphenyl)-1,3,4-oxadiazole was dissolved in 8.8 ml of ethyl acetate.
- To the solution was added 8 ml of water. The mixture was adjusted to pH 1.5 with dilute hydrochloric acid and stirred for 4 hours at room temperature. The reaction mixture was neutralized with sodium hydrogencarbonate. The organic layer was separated, washed with water and a saturated aqueous sodium chloride solution in this order, and dried over anhydrous magnesium sulfate. The solvent was removed by distillation under reduced pressure. The residue was recrystallized from disopropyl ether to obtain 740 mg of colorless crystals of 2-(3-formylphenyl)-1,3,4-oxadiazole having
 - a melting point of 124-125°C.

IR (KBr) cm⁻¹: 3150, 1690, 1190, 1100, 730

Reference Example 9

5.00 g of 6-bromoindole was added to 25 ml of
N,N-dimethylformamide. To the mixture was added 4.37 g
of iodomethane in the presence of 1.12 g of sodium
hydride (purity: 60%). The resulting mixture was stirred

- 1 for 1 hour at room temperature to obtain 5.67 g of
 6-bromo-1-methylindole. 2.10 g of this compound was
 dissolved in 21 ml of diethyl ether. Into the solution
 was dropwise added 7.0 ml of a 1.5 M n-hexane solution
- of n-butyllithium at -45° to -40°C in a nitrogen atmosphere. The resulting mixture was stirred for 1 hour at room temperature. To the reaction mixture was added 1.46 g of N,N-dimethylformamide at -30° to -20°C. The mixture was stirred for 30 minutes at the same tem-
- 10 perature. The temperature of the reaction mixture was elevated to room temperature. 30 ml of water and 10 ml of ethyl acetate were added thereto. The mixture was adjusted to pH 8.0 with dilute hydrochloric acid. The organic layer was separated, washed with water and a
- 15 saturated aqueous sodium chloride solution in this order, and dried over anhydrous magnesium sulfate.

 The solvent was removed by distillation under reduced pressure. The residue was purified by a column chromatography (eluant: n-hexane/ethyl acetate = 10/1)
- 20 to obtain 1.09 g of light brown solid 6-formyl-l-methylindole.

IR (KBr) cm^{-1} : 1670, 1600, 1300, 1180, 830, 740

The following compound was obtained in a 25 similar manner.

o 7-Formyl-1-methylindole
Melting point: 79-80°C

IR (KBr) cm⁻¹: 1655, 1290, 1245, 1090, 995, 795, 775, 730

Reference Example 10

1

8.16 g of 2,5-dimethylbenzothiazole was 5 dissolved in 50 ml of carbon tetrachloride. To the solution were added 8.9 g of N-bromosuccinimide and 82 mg of benzoyl peroxide. The mixture was refluxed for 3 hours. The resulting insolubles were removed by filtration. The solvent of the filtrate was removed by 10 distillation under reduced pressure to obtain 5bromomethyl-2-methylbenzothiazole. It was suspended in 100 ml of 50% acetic acid. To the suspension was added 14.00 g of hexamethylenetetramine, and the mixture was refluxed for 1 hour. The reaction mixture was mixed 15 with 200 ml of water. The resulting mixture was extracted with ethyl acetate. The extract was washed with a saturated aqueous sodium hydrogencarbonate solution, water and a saturated aqueous sodium chloride solution in this order, and dried over anhydrous 20 magnesium sulfate. The solvent was removed by distillation under reduced pressure. The residue was purified by a column chromatography (eluant: n-hexane/ethyl acetate = 3/1) to obtain 3.54 g of colorless crystals of 2-methyl-5-formylbenzothiazole having a melting 25 point of 92-94°C.

IR (KBr) cm⁻¹: 1680, 1595, 1280, 1170

The compounds shown in Table 5 were obtained in a similar manner.

Table 5

#C=0

IR (KBr): cm ⁻¹	1675, 1520, 1410, 1240, 800, 755	3260, 1660, 1605, 1245, 1025, 755
Melting point (°C)	99-101 (IPE)	220-223 (AcOEt)
R	N N N	NH NH
IR (KBr): cm ⁻¹	1380, 1050, 800	1560, 1380, 1230, 790
IR (KE	1670, 1290, 860,	1670, 1 1520, 1 1270, 1
Melting point IR (KE		

9

- Reference Example 11
 - (1) 2.40 g of sodium hydride (purity: 60%) was suspended in 60 ml of tetrahydrofuran. To the suspension was dropwise added 13.5 g of ethyl diethylphosphono-
- acetate with ice-cooling. The mixture was stirred for 30 minutes at room temperature. To the resulting reaction mixture was dropwise added a solution of 9.06 g of 4-methoxy-3-nitrobenzaldehyde dissolved in 30 ml
- of tetrahydrofuran, with ice-cooling. The mixture was

 10 stirred for 30 minutes at the same temperature. To the

 reaction mixture was added 100 ml of ethyl acetate and

 50 ml of water, and the organic layer was separated.
- The organic layer was washed with water and a saturated aqueous sodium chloride solution in this order, and
- dried over anhydrous magnesium sulfate. The solvent was removed by distillation under reduced pressure to obtain ethyl (E)-3-(4-methoxy-3-nitrophenyl)acrylate.
- (2) The ethyl (E)-3-(4-methoxy-3-nitrophenyl)acrylate obtained in the above (1) was dissolved in

 150 ml of tetrahydrofuran. To the solution was dropwise
 added 91.5 ml of a 1 M toluene solution of dissobutylaluminum hydride, at -70° to -65°C in a nitrogen
 atmosphere. The mixture was stirred for 1 hour at the
- same temperature. To the reaction mixture were added
 100 ml of water and 100 ml of ethyl acetate. The
 resulting insolubles were removed by filtration. An
 organic layer was separated from the filtrate, washed
 with water and a saturated aqueous sodium chloride

- 1 solution in this order, and dried over anhydrous
 magnesium sulfate. The solvent was removed by distillation under reduced pressure to obtain 9.01 g of
 (E)-3-(4-methoxy-3-nitrophenyl)allyl alcohol. It was
- 5 recrystallized from benzene to obtain 8.02 g of colorless crystals having a melting point of 78-79°C.

IR (KBr) cm⁻¹: 3300, 1610, 1520, 1350, 1265, 1000, 960

NMR (CDCl₃) δ value:

1.62 (1H,bs), 3.95 (3H,s), 4.31 (2H,d,J=4Hz),

6.25 (lH,dt,J=16Hz,J=4Hz),

6.62 (1H,d,J=16Hz), 7.02 (1H,d,J=9Hz),

7.53 (1H,dd,J=9Hz,J=2Hz), 7.83 (1H,d,J=2Hz)

Reference Example 12

10

9.86 g of ethyl diethylphosphonoacetate and
4.86 g of triethylamine were added to a solution of
3.89 g of lithium bromide dissolved in 80 ml of tetrahydrofuran, in a nitrogen atmosphere. The mixture was
stirred for 10 minutes at room temperature. To the
reaction mixture was added 6.09 g of 4-methylthiobenzaldehyde, and the mixture was stirred for 5 hours
at the same temperature. The resulting precipitate was
removed by filtration. The filtrate was mixed with
60 ml of ethyl acetate. The mixture was washed with
water and a saturated aqueous sodium chloride solution
in this order, and dried over anhydrous magnesium
sulfate. The solvent was removed by distillation under

- 1 reduced pressure to obtain 7.67 g of ethyl (E)-3 (4-methylthiophenyl)acrylate. It was recrystallized
 from ethanol to obtain 7.17 g of colorless crystals
 having a melting point of 45-46°C.
- 5 IR (KBr) cm⁻¹: 1700, 1620, 1580, 1485, 1305, 1205, 1170, 1090, 1030, 1000, 805

The compounds shown in Table 6 were obtained in a similar manner.

3150, 1710, 1630, 1240, 1160, 1095, 800

160-162 (IPE)

IR (KBr): cm-1

Melting point (°C) 1720, 1620, 1260, 1220 1030, 800

135-137 (IPE)

e 6 R	æ	HN	NH NH	
Table 6 Etoc	IR (KBr): cm ⁻¹	3060, 2960, 1710, 1640, 1530, 1365, 1315, 1215, 1190, 985,	1700, 1670, 1350, 1310, 1250, 1180, 1030	3200, 1670, 1630, 1320, 1280, 1200
-	Melting point (°C)	56-57	64-65	137-141 (IPE)
	R	NO ₂	AC	N-NH

- 1 Reference Example 13
 - nitrophenyl)acrylate was dissolved in 330 ml of 80% ethanol. Thereto were added 27.9 g of an iron powder and 4.17 ml of concentrated hydrochloric acid at room temperature. The mixture was refluxed for 1.5 hours. The reaction mixture was neutralized with sodium hydrogencarbonate. The resulting insolubles were removed by filtration and the filtrate was subjected to distillation under reduced pressure to remove the solvent. To the residue were added 100 ml of water and 200 ml of diethyl ether. The mixture was adjusted to pH 1.0
- with concentrated hydrochloric acid. The resulting crystals were filtered. The crystals obtained and the separated aqueous layer obtained from the filtrate were combined and neutralized with sodium hydrogencarbonate. Then, the mixture was extracted with ethyl acetate. The extract was washed with water and a saturated aqueous sodium chloride solution in this order and
- 20 dried over anhydrous magnesium sulfate. The solvent was removed by distillation under reduced pressure to obtain 10.0 g of brown oily ethyl (E)-3-(3-amino-4-isopropyl-phenyl)acrylate.

IR (neat) cm⁻¹: 3400, 2960, 1710, 1630, 1180

25 (2) 4.67 g of ethyl (E)-3-(3-amino-4-isopropyl-phenyl)acrylate was dissolved in 46.7 ml of acetic acid. To the solution was added 46.7 ml of 2 N hydrochloric acid with ice-cooling. To the mixture was

- 1 dropwise added 10 ml of an aqueous solution containing
 1.52 g of sodium nitrite. The mixture was stirred for
 30 minutes at the same temperature. The reaction
 mixture was added to 30 ml of 6 N hydrochloric acid
 5 solution containing 2.18 g of cuprous chloride, with
 ice-cooling. The mixture was stirred for 1 hour at the
 same temperature and then for 2 hours at room temperature. To the reaction mixture was added 100 ml of
 ethyl acetate. The organic layer was separated and
- washed with water. Thereto was added 50 ml of water.

 The mixture was adjusted to about pH 7 with sodium hydrogencarbonate. The organic layer was separated, washed with water and a saturated aqueous sodium chloride solution in this order, and dried over anhydrous
- 15 magnesium sulfate. The solvent was removed by distillation under reduced pressure. The residue was
 purified by a column chromatography (eluant:
 n-hexane/ethyl acetate = 20/1) to obtain 3.57 g of
 colorless oily ethyl (E)-3-(3-chloro-4-isopropylphenyl)-
- 20 acrylate.

IR (neat) cm^{-1} : 1715, 1635, 1310, 1175

Reference Example 14

(1) 10.9 g of ethyl (E)-3-(3-acetylphenyl)acrylate was dissolved in 50 ml of ethanol and 5 ml of dioxane.
25 To the solution was dropwise added 8.8 g of bromine in 2 hours at 15° to 20°C. The mixture was stirred for 1 hour at the same temperature. The solvent was removed

- by distillation under reduced pressure to obtain ethyl
 (E)-3-[3-(2-bromoacetyl)phenyl]acrylate.
 - (2) The ethyl (E)-3-[3-(2-bromoacetyl)phenyl]- acrylate obtained in the above (1) was dissolved in
- 5 50 ml of formamide. The solution was refluxed for l hour. The reaction mixture was mixed with 100 ml of water. The mixture was extracted with chloroform.

The extract was washed with water and dried over anhydrous magnesium sulfate. The solvent was removed

- by distillation under reduced pressure. The residue was purified by a column chromatography (eluant: chloroform/ethanol = 20/1) to obtain 6.05 g of light yellow oily ethyl (E)-3-[3-(4-imidazolyl)phenyl]-acrylate.
- 15 IR (neat) cm⁻¹: 2970, 1700, 1635, 1305, 1190

Reference Example 15

- and 1.11 g of triethylamine were dissolved in 28 ml of methylene chloride. To the solution was added 1.48 g

 of 4-chlorobutyryl chloride at -60°C. The mixture was stirred for 30 minutes at room temperature. To the reaction mixture was added 20 ml of water. The organic layer was separated, washed with 20 ml of a saturated aqueous sodium chloride solution, and dried over

 anhydrous magnesium sulfate. The solvent was removed
- by distillation under reduced pressure. The residue
 was recrystallized from diisopropyl ether to obtain

1 2.64 g of colorless crystals of ethyl (E)-3-[3-(4chlorobutyrylamino)phenyl]acrylate having a melting point of 99-100°C.

IR (KBr) cm⁻¹: 3350, 1680, 1475, 1270, 1220,

. 800

5

- 1.48 g of ethyl (E)-3-[3-(4-chlorobutyrylamino)-(2) phenyl]acrylate was dissolved in 15 ml of N,Ndimethylformamide. To the solution was added 0.23 g of sodium hydride (purity: 60%) with ice-cooling. The mixture was stirred for 2 hours at room temperature. The reaction mixture was mixed with 50 ml of ice water and 50 ml of ethyl acetate. The organic layer was separated, washed with water and a saturated aqueous sodium chloride solution in this order, and dried over 15 anhydrous magnesium sulfate. The solvent was removed by distillation under reduced pressure. The residue was recrystallized from a mixed solvent of isopropyl alcohol and diisopropyl ether to obtain 1.04 g of colorless crystals of ethyl (E)-3-[3-(2-oxo-1-20 pyrrolidinyl)phenyl]acrylate having a melting point of 88-89°C.
 - IR (KBr) cm⁻¹: 1680, 1635, 1450, 1300, 1190, 790

Reference Example 16

25 1.73 g of (E)-3-(3-cyanophenyl)acrylic acid was suspended in 8.7 ml of tetrahydrofuran. To the suspension was added 1.11 g of triethylamine. To the

- 1 mixture was dropwise added a solution of 1.14 g of ethyl
 chlorocarbonate dissolved in 3.0 ml of tetrahydrofuran,
 at -20° to -10°C. The mixture was stirred for 30
 minutes at 0°C. The reaction mixture was mixed with
- 5 2 ml of ethyl acetate and 20 ml of a saturated aqueous sodium chloride solution. The organic layer was separated and washed with a saturated aqueous sodium chloride solution to obtain a solution containing a mixed acid anhydride of (E)-3-(3-cyanophenyl)acrylic
- 10 acid. To this solution was added 380 mg of sodium borohydride with ice-cooling. The mixture was stirred for 1 hour at the same temperature. To the reaction mixture was added 20 ml of water and 10 ml of ethyl acetate. The organic layer was separated, washed with
- a saturated aqueous sodium chloride solution, and dried over anhydrous magnesium sulfate. The solvent was removed by distillation under reduced pressure.

 The residue was purified by a column chromatography (eluant: n-hexane/acetone = 5/1) to obtain 1.37 g of
- 20 colorless oily (E)-3-(3-cyanophenyl)allyl alcohol.

IR (neat) cm⁻¹: 3375, 2225, 1080, 1015, 965 NMR (CDCl₃) & value:

- 2.19 (1H,bs), 4.35 (2H,d,J=4Hz),
- 6.35 (lH,dt,J=16Hz,J=4Hz),
- 6.68(1H,d,J=16Hz), 7.20-7.72(4H,m)

Reference Example 17

25

(1) 10.9 g of ethyl (E)-3-(3-acetylphenyl)acrylate

- 1 was dissolved in 100 ml of benzene. To the solution were added 4.66 g of ethylene glycol and 480 mg of p-toluenesulfonic acid monohydrate. The mixture was subjected to azeotropic removal of water formed for
- 5 4 hours. The reaction mixture was washed with a saturated aqueous sodium hydrogencarbonate solution, water and a saturated aqueous sodium chloride solution in this order, and dried over anhydrous magnesium sulfate. The solvent was removed by distillation under reduced pressure to obtain 10.5 g of colorless oily ethyl (E)-3-[3-(1,1-ethylenedioxy)ethylphenyl]acrylate.

IR (neat) cm⁻¹: 2970, 1710, 1630, 1310, 1180

(2) 5.25 g of ethyl (E)-3-[3-(1,1-ethylenedioxy)-ethylphenyl]acrylate was reacted in the same manner as

in Reference Example 11-(2) to obtain 3.17 g of color-less oily (E)-3-(3-acetylphenyl)allyl alcohol.

IR (neat) cm⁻¹: 3400, 2850, 1670, 1590, 1420, 1360, 1280

Reference Example 18

20 (1) 6.67 g of ethyl (E)-3-(4-hydroxy-3-methoxy-phenyl)acrylate and 5.69 g of 3-bromopyridine were dissolved in 13.3 ml of hexamethyl phosphoric triamide.

To the solution were added 4.15 g of potassium carbonate and 0.57 g of a copper powder. The mixture

25 was stirred for 3 hours at 160°C in a nitrogen atmosphere. The reaction mixture was mixed with 100 ml of ice water and 100 ml of ethyl acetate. The resulting

- 1 insolubles were removed by filtration. An organic layer was separated, washed with water and a saturated aqueous sodium chloride solution in this order, and dried over anhydrous magnesium sulfate. The solvent
- was removed by distillation under reduced pressure.

 The residue was purified by a column chromatography

 (eluant: benzene/ethyl acetate = 10/1) to obtain 1.93 g

 of light yellow oily ethyl (E)-3-[3-methoxy-4-(3-pyridyloxy)phenyl]acrylate.
- 10 IR (neat) cm⁻¹: 2960, 1700, 1500, 1470, 1420, 1270, 1180, 1160, 1030, 860, 700
- pyridyloxy) phenyl]acrylate was dissolved in 30 ml of
 anhydrous toluene. To the solution was dropwise added
 22.0 ml of a 1 M toluene solution of diisobutylaluminum
 hydride at -50°C in a nitrogen atmosphere. The mixture
 was stirred for 30 minutes at the same temperature.
 To the reaction mixture was dropwise added 1.6 ml
 of water. The mixture was stirred for 1 hour at room
 temperature. The resulting insolubles were removed
 by filtration. The filtrate was dried over anhydrous
 magnesium sulfate. The solvent was removed by
 distillation under reduced pressure to obtain 2.57 g of
 colorless oily (E)-3-[3-methoxy-4-(3-pyridyloxy)-

IR (neat) cm⁻¹: 3300, 1500, 1470, 1420, 1270, 1230, 1030

phenyl]allyl alcohol.

1 NMR (CDCl₃) δ value:

2.87 (1H,s), 3.79 (3H,s), 4.32 (2H,d,J=4Hz),

6.27 (lH,dt,J=16Hz,J=4Hz),

6.65 (lH,d,J=16Hz), 6.80-7.30 (5H,m),

8.10-8.40 (2H, m)

Reference Example 19

5

Reaction was effected in the same manner as in Reference Example 11, 12, 16 or 18 to obtain compounds shown in Tables 7, 8 and 9.

Table 7 R^{4} R^{5} R^{5} OH	
------------------------------------	--

NMR (CDC1 ₃) & value:	1.73 (1H,bs), 3.86 (9H,s), 4.30 (2H,d,J=5Hz), 6.25 (1H,dt,J=16Hz,J=5Hz), 6.64 (d,J=9Hz) 6.83 (d,J=16Hz) 7.15 (1H,d,J=9Hz)	1.93 (1H,bs), 3.78 (3H,s), 4.19 (2H,d,J=5Hz), 6.07 (1H,dt,J=16Hz,J=5Hz), 6.49 (1H,d,J=16Hz), 6.70-7.60 (8H,m)
IR: cm-1	(Neat) 3380, 2925, 1590, 1485, 1455, 1410, 1290, 1090, 970, 795	(Neat) 3350, 1510, 1490, 1270, 1220, 1130, 1020, 970, 750
Melting point (°C)	· Oily	Oily
R ⁵	-OMe	-Оме
R ⁴	-Оме	0-0-
R ³	-ОМе	н-

Table 7 (Cont'd)

(CDCl ₃ -CD ₃ OD) 2.84 (3H,bs), 3.98 (3H,s), 4.27 (2H,d,J=5Hz), 6.27 (1H,dt,J=16Hz,J=5Hz), 6.64 (1H,d,J=16Hz), 6.96 (1H,d,J=9Hz), 7.51 (1H,dd,J=9Hz), 8.18 (1H,d,J=2Hz)	1.53 (1H,s), 4.31 (2H,d,J=5Hz), 6.22 (1H,dt,J=16Hz,J=5Hz), 6.60 (1H,d,J=16Hz), 6.80-7.48 (3H,m)	(d ₆ -DMSO) 4.17 (2H,d,J=4Hz), 4.70 (1H,bs), 6.37 (1H,dt,J=16Hz,J=4Hz), 6.68 (1H,d,J=16Hz), 7.25-7.73 (9H,m)
(KBr) 3300, 1645, 1610, 1590, 1430, 1250, 970	(Neat) 3320, 1595, 1505, 1290, 1270, 965	(KBr) 3280, 1480, 1400, 1080, 1000, 970, 760
139 *1 5 142	oily	154 *2 5 158
-оме	H	0
-CONH ₂	년 	н-
H -	н-	н-

Recrystallized from chloroform-methanol.

2 Recrystallized from ethyl acetate.

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Table	
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R ⁵ Melting point (°C)	Meltin point	اع (°)	IR: cm-1	NMR (CDCl ₃) & value:
-OMe Oily	0ily		(Neat) 3300, 1500, 1420, 1270, 1230, 1120,	2.76 (1H,s), 3.78 (3H,s), 4.26 (2H,d,J=4Hz), 6.14 (1H,dt,J=16Hz,J=4Hz), 6.56 (1H,d,J=16Hz),
•	•			6.70-7.40 (5H,m), 8.08-8.44 (2H,m)
ł	1	۳ *		1.76 (1H,s), 2.46 (3H,s), 4.28 (2H,d,J=5Hz), 6.24 (1H,dt,J=16Hz,J=5Hz),
? n	n n		1080, 1015, 995, 960, 840, 785	
SOMe	ı		(KBr) 3320, 1400,	2.71 (3H,s), 2.93 (1H,bs), 4.32 (2H,d,J=4Hz), 6.36 (1H,d+1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-
			1010, 965, 850	•

Table 8 (cont'd)

1.97 (1H,bs), 3.04 (3H,s), 4.36 (2H,d,J=4Hz), 6.42 (1H,dt,J=16Hz,J=4Hz), 6.75 (1H,d,J=16Hz). 7.49 (2H,d,J=8Hz), 7.87 (2H,d,J=8Hz),	0.09 (6H,s), 0.94 (9H,s), 2.34 (1H,s), 4.23 (2H,d), J=4Hz), 4.70 (2H,s), 6.23 (1H,dt,J=16Hz,J=4Hz), 6.60 (1H,d,J=16Hz), 7.28 (4H,bs)	0.19 (6H,s), 0.98 (9H,s), 1.57 (1H,bs), 4.27 (2H,d,J=5Hz), 6.17 (1H,dt,J=16Hz,J=5Hz), 6.58 (1H,d,J=16Hz), 6.77 (2H,d,J=9Hz), 7.25 (2H,d,J=9Hz),
(KBr) 3510, 3330, 1285, 1145, 1080, 965, 765	(KBr) 3350, 2925, 2850, 1460, 1250, 1080, 970, 840,	(Neat) 3300, 2930, 2850, 1600, 1505, 1260, 970, 915, 840, 800, 785
123 *2 5 125	1	Oily
-SO ₂ Me	-cH ₂ osi ←	-0Si
—- Н—	-н	-H

Recrystallized from ethyl acetate.

³ Recrystallized from benzene.

acrylate [IR (KBr) cm⁻¹: 1710, 1635, 1310, 1270, 1175, 1085, 1045, 825] obtained As the starting material, there was used ethyl (E)-3-(4-methylsulfinylphenyl)-7

by reacting ethyl (E)-3-(4-methylthiophenyl) acrylate with one equivalent of m-chloroperbenzoic acid.

- acrylate having a melting point of 92-94°C obtained by reafting ethyl (E)-3-(4-As the starting material, there was used ethyl (E)-3-(4-methylsulfonylphenyl)methylthiophenyl) acrylate with two equivalents of m-chloroperbenzoic acid. 5
- As the starting material, there was used a silyl compound obtained by reacting a corresponding hydroxyl compound with tert-butyldimethylsilyl chloride in the presence of triethylamine. 3), 4)

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IR: cm ⁻¹	(Neat) 3350, 2960, 1600, 1250, 1110, 970, 780	(Neat) 3375, 1525, 1350, 1270, 1105	(KBr) 3200, 1520, 1360, 1090, 960, 840
Melting point (°C)	oily	Oily	95-96 (IPE)
Ж		$ \left\langle \begin{array}{c} NO_2 \\ O - 1 - Pr \\ 2 \right\rangle $	NO ₂
IR: cm ⁻¹	(Neat) 3350, 2850, 1570, 1440, 1260, 1140, 970, 780	(Neat) 3350, 1615, 1520, 1350, 1270, 990, 965	(KBr) 3250, 1620, 1525, 1340, 1260, 960
Melting point (°C)	Oily	Oily	58-59 (AcOEt- n-hexane)
æ	£.	NO ₂	NO ₂

Table 9 (Cont'd)

				
1330,	1125,	1445, 1075, 715	1250,	1420,
1460,	1420,	1465, 1255, 760,	1445, 970, 725	2850, 1090, 790
(Neat) 3440, 1160,	(Neat) 3325, 970,	(KBr) 3330, 1280, 970,	(Neat) 3330, 1065, 760	(Neat) 3350, 1180, 970,
0i.1y	Oily	61-62 (IPE)	Oily	Oily
SO ₂ NMe ₂				N We
1590,	1590,	950,	1495, 1255, 885	970,
2970,	2840, 1350, 770	1430,	1575, 1285, 965,	1000,
(Neat) 3400, 1480, 970	(Neat) 3310, 1490, 965,	(KBr) 3300, 750,	(Neat) 3350, 1305, 1065,	(KBr) 3250, 880,
Oily	Oily	l	Oily	63–65
O-t-Bu	NMe ₂	S		Z

Table 9 (Cont'd)

•		04 -		
1450,	1080,	1260,	1320,	1460, 1030, 770
2850, 1090,	1380,	1580,	1500,	2820, 1080, 970,
(Neat) 3350, 1410, 760	(Neat) 3325, 965, 695	(KBr) 3290, 1090,	(KBr) 3520, 1110,	(KBr) 3250, 1120, 1010,
Oily	Oily	72-74 (AcOEt- n-hexane)	106-108 (Benzene)	64-66 (IPE)
S s		Оме	-No ₂	
1370, 810	069	1420, 740	2830,	1350,
1590, 1	970,	2850, 1 760,	2920, 2 1450, 3 810	1510, 3
(Neat) 3300,] 1090,	(KBr) 3375,	(Neat) 3350, 970,	(Neat) 3400, 1580, 1080,	(Neat) 3350, 1090,
Oily	99-100 (ACOEt)	Oily	0119	Oily
- Me	S	S	Owe	O ₂ N—

Table 9 (Cont'd)

Oily 3300, 1590, 1490, 3)

Table 9 (Cont'd)

1480,	1010,	965	1520,	1430,	
1600, 1150, 700	1470,	2950,	2960, 970	1720, 1200, 750	
(KBr) 3250, 1440, 750,	(KBr) 3350, 970,	(Neat 3310,	(Neat) 3325, 1355,	(Neat) 3400, 1290, 960,	
164-166 (AcOEt)	50-51 (IPE)	Oily	Oily	Oily	
N Tri	5)	C1 — i-Pr	NO ₂	СООМе	
1340,	1600,	1005,	1600, 1340, 730	1600,	1110,
1450, 1090, 700	3050, 1320,	1685,	2850, 1500, 970,	1660,	1300,
(KBr) 3200, 1290, 750,	(Neat) 3400, 1480,	(KBr) 3180, 975,	(Neat) 3350, 1580, 1070,	(KBr)	1460,
ı	Oily	67-60 (Diethyl ether)	Oily	114-115 (IPE)	
4) N Me	NHTri -(6)	СНО		(8)	

1080,	٠.
1550,	
(KBr) 3300, 960,	
1	
Z-Z	
1440,	
(KBr) 3230, 1485, 1440 1240, 1020, 970 745, 695	
1485, 1 1020, 695	
(KBr) 3230, 1485, 1 1240, 1020, 745, 695	

- As the starting material, there was used oily 4-allyloxy-3-nitrobenzaldehyde obtained by potassium reacting 4-hydroxy-3-nitrobenzaldehyde with allyl bromide in the presence of carbonate. $\vec{\exists}$
- As the starting material, there was used oily 4-isopropyloxy-3-nitrobenzaldehyde obtained o by reacting 4-hydroxy-3-nitrobenzaldehyde with isopropyl bromide in the presence of triethylamine. 5
- corresponding hydroxyl compound with tert-butyldimethylsilyl chloride in the presence As the starting material, there was used a silyl compound obtained by reacting triethylamine. 3
- Since it is uncertain which nitrogen atom in a ring is bound to a triphenylmethyl group, the expression described in the Table was adopted.
- an imino group or an amino group with trityl chloride in the presence of triethylamine. 5), 6), 9) As the raw material, there was used a trityl compound obtained by reacting
- Ethyl (E)-3-(3-cyanophenyl) acrylate was used as the raw material. 2
- a melting point of 61-62°C obtained by reacting ethyl (B)-3-(3-aminophenyl) acrylate with As the raw material, there was used ethyl (E)-3-[3-(1-pyrrolyl) phenyl] acrylate having 2,5-dimethoxytetrahydrofuran. 8

1 Reference Example 20

20

3.28 g of methyl 3-formylbenzoate, 4.16 g of malonic acid and 260 mg of piperidine were dissolved in 7.9 ml of pyridine. The solution was stirred for 2

- 5 hours at 80° to 85°C and then for 2.5 hours at 110° to 115°C. To the reaction mixture was added 50 ml of ice water. The mixture was adjusted to pH 2.0 with dilute hydrochloric acid. The resulting crystals were collected by filtration and dried to obtain 3.70 g of colorless
- 10 crystals of (E)-3-(3-methoxycarbonylphenyl)acrylic acid having a melting point of 180-183°C.

IR (KBr) cm⁻¹: 1725, 1420, 1290, 1240, 760

The following compounds were obtained in a similar manner.

o (E)-3-(1-methyl-6-indolyl)acrylic acid

Melting point: 173-178°C (acetonitrile)

IR (KBr) cm⁻¹: 2800, 2500, 1670, 1600, 1310, 980, 800, 710

o (E)-3-[3-(1,3,4-oxadiazol-2-yl)phenyl]acrylic acid

Melting point: 220°C (decomposed) (IPE)

IR (KBr) cm⁻¹: 2925, 1710, 1640, 1300, 1210,

970

o (E)-3-(l-methyl-7-indolyl)acrylic acid

Melting point: 219-220°C (decomposed) (acetonitrile-water)

IR (KBr) cm⁻¹: 1660, 1605, 1525, 795, 735

1 Reference Example 21

2.59 g of ethyl (E)-3-[3-(2-oxo-1-pyrrolidinyl)-phenyl]acrylate was dissolved in 30 ml of ethanol. To the solution was added 520 mg of sodium hydroxide. The 5 mixture was refluxed for 1 hour. The solvent was removed by distillation under reduced pressure. To the residue was added 20 ml of water and 20 ml of diethyl ether. The aqueous layer was separated and adjusted to pH 2.0 with dilute hydrochloric acid. The resulting crystals were collected by filtration and dried to obtain 1.62 g of colorless crystals of (E)-3-[3-(2-oxo-1-pyrrolidinyl)phenyl]acrylic acid having a melting point of 177-178°C.

IR (KBr) cm⁻¹: 2900, 2580, 1680, 1620, 1380, 1290, 980, 785

The following compounds were obtained in a similar manner.

- o (E)-3-(benzotriazol-5-yl)acrylic acid

 Melting point: Above 240°C

 IR (KBr) cm⁻¹: 2800, 1660, 1600, 1310, 1290,

 1000, 970, 810
 - o (E)-3-(benzotriazol-4-yl)acrylic acid

 Melting point: 267-270°C (water)

 IR (KBr) cm⁻¹: 3400, 3000, 1680, 1285, 1270,

 760

Reference Example 22

15

20

25

(E)-3-(imidazol-4-yl)acrylic acid was reacted

with chlorotriphenylmethane in N,N-dimethylformamide to
obtain (E)-3-(N-triphenylmethylimidazol-4-yl)acrylic
acid.

Melting point: 219-220°C (decomposed) (ethanol)
IR (KBr) cm⁻¹: 3480, 1680, 1635, 1300, 1270,
1180, 745, 690

Reference Example 23

5

(E)-3-(3-carbamoylphenyl)allyl alcohol was obtained from (E)-3-(3-methoxycarbonylphenyl)allyl alcohol in a manner similar to that in Reference Example 7-(2) and (3).

IR (KBr) cm⁻¹: 3340, 3150, 1660, 1625, 1400, 970

Example 1

- 15 (1) 2.11 g of 5-hydroxy-10,ll-dihydro-5H-benzo[4,5]cyclohepta[1,2-b]pyridine was suspended in 10 ml
 of methylene chloride. To the suspension was added
 3.57 g of thionyl chloride with water-cooling. The
 mixture was stirred for 1 hour at room temperature.
- 20 The solvent was removed by distillation under reduced pressure to obtain crystals of 5-chloro-10,11-dihydro-5H-benzo[4,5]cyclohepta[1,2-b]pyridine hydrochloride.

 The crystals were suspended in 10 ml of methylene chloride.
- 25 (2) The suspension obtained in the above (1) was added to a mixture of 2.02 g of 1-[(E)-3-phenylallyl]-

- 1 piperazine and 2.22 g of triethylamine with ice-cooling. The mixture was stirred for 30 minutes at the same temperature and then for 1 hour at room temperature. After the reaction mixture was washed with water and
- 5 25 ml of water was added thereto. The mixture was adjusted to pH 1.0 with dilute hydrochloric acid. The aqueous layer was separated and washed with methylene chloride. Ethyl acetate was added thereto. The mixture was adjusted to pH 7.0 with sodium hydrogen-
- organic layer was separated, washed with water and a saturated aqueous sodium chloride solution in this order, and dried over anhydrous magnesium sulfate. The solvent was removed by distillation under reduced pressure. The residue was
- purified by a column chromatography (eluant:
 benzene/ethyl acetate = 19/1) to obtain 1.98 g of
 5-[4-{(E)-3-phenylallyl}piperazin-1-yl]-10,ll-dihydro 5H-benzo[4,5]cyclohepta[1,2-b]pyridine. It was
 recrystallized from 70% ethanol to obtain 1.68 g of
- 20 colorless crystals having a melting point of 130-131°C.

 IR (KBr) cm⁻¹: 2930, 2780, 1440, 1133, 995,

 965, 745

NMR (CDCl₃)
$$\delta$$
 value:
2.36 (8H,bs),
2.64-3.35 (m)
3.07 (d,J=5Hz)
3.65-4.53 (m)
3.92 (s)

6.14 (lh,dt,J=16Hz,J=5Hz),

6.51 (lH,d,J=16Hz), 6.80-7.48 (llH,m),

8.38 (1H,dd,J=5Hz,J=2Hz)

(3) 1.58 g of the $5-[4-{(E)-3-phenylallyl}-$

piperazin-l-yl]-l0,ll-dihydro-5H-benzo[4,5]cyclohepta-[1,2-b]pyridine was dissolved in 24 ml of isopropyl alcohol. To the solution was dropwise added 8 ml of a 2 N dioxane solution of hydrogen chloride at room temperature. After the completion of the addition,

the resulting mixture was stirred for 1 hour at the same temperature. The resulting crystals were collected by filtration to obtain 1.90 g of 5-[4-{(E)-3-phenylallyl}piperazin-1-yl]-10,ll-dihydro-5H-benzo-[4,5]cyclohepta[1,2-b]pyridine trihydrochloride having a melting point of 174-176°C.

IR (KBr) cm⁻¹: 2370, 1610, 1440, 1110, 770, 750

Example 2

3.67 g of triphenylphosphine was added to a

20 solution of 1.94 g of (E)-3-(3,4-dimethoxyphenyl)allyl
alcohol and 3.98 g of carbon tetrabromide dissolved in

20 ml of benzene, with ice-cooling in a nitrogen
atmosphere. The mixture was stirred for 1 hour at the
same temperature to obtain a benzene solution of

25 (E)-3-(3,4-dimethoxyphenyl)allyl bromide. To this
solution were added 1.11 g of triethylamine and a
solution of 3.15 g of 5-(piperazin-1-yl)-10,11-dihydro-

1 5H-benzo[4,5]cyclohepta[1,2-b]pyridine dihydrate dissolved in 12 ml of benzene, with ice-cooling. The mixture was stirred for 2 hours at room temperature.

To the reaction mixture was added 30 ml of water. The

- 5 resulting insolubles were removed by filtration. An organic layer was separated and to the layer was added 30 ml of water. The mixture was adjusted to pH 1.0 with dilute hydrochloric acid. The aqueous layer was separated and 30 ml of ethyl acetate was added thereto.
- The mixture was adjusted to pH 8.0 with a 10% aqueous sodium hydroxide solution. The organic layer was separated, washed with water and a saturated aqueous sodium chloride solution in this order, and dried over anhydrous magnesium sulfate. The solvent was removed
- by distillation under reduced pressure. The residue
 was purified by a column chromatography (eluant:
 n-hexane/acetone = 2/1) to obtain 2.52 g of 5-[4-{(E)3-(3,4-dimethoxyphenyl)allyl}piperazin-1-yl]-10,11dihydo-5H-benzo(4,5]cyclohepta[1,2-b]pyridine. It was
- 20 recrystallized from a mixed solvent of ethyl acetate and n-hexane to obtain 2.13 g of colorless crystals having a melting point of 135-136°C.

IR (KBr) cm⁻¹: 2910, 2785, 1440, 1265, 1135, 1020, 995, 965, 765

25 NMR (CDCl₃) & value:
2.38 (8H,bs),
2.62-3.37 (m)
3.09 (d,J=6Hz)

1 3.62-4.56 (m) 3.85 (s) 9H, 3.94 (s) 9H, 6.05 (lH,dt,J=l6Hz,J=6Hz), 6.46 (lH,d,J=l6Hz), 6.78-7.57 (9H,m), 8.40 (lH,dd,J=5Hz,J=2Hz)

Example 3

2.09 g of (E)-(4-methoxy-3-nitrophenyl)allyl 10 alcohol was dissolved in 21 ml of methylene chloride. To the solution was added 1.79 g of thionyl chloride with ice-cooling. The mixture was stirred for 1 hour at room temperature. The solvent was removed by distillation under reduced pressure to obtain crystals of (E)-3-(4-methoxy-3-nitrophenyl)allyl chloride. The crystals were dissolved in 10 ml of methylene chloride. In 30 ml of methylene chloride were dissolved (2) 2.02 g of triethylamine and 3.47 g of 5-(piperazin-ly1)-10,11-dihydro-5H-benzo[4,5]cyclohepta[1,2-b]pyridine 20 dihydrate. To the solution was dropwise added the solution obtained in the above (1), with ice-cooling. The mixture was stirred for 3 hours at room temperature. The reaction mixture was washed with water and a saturated aqueous sodium chloride solution in this

order, and dried over anhydrous magnesium sulfate. The solvent was removed by distillation under reduced pressure. The residue was purified by a column

chromatography (eluant: chloroform/methanol = 30/1) to
obtain 4.09 g of 5-[4-{(E)-3-(4-methoxy-3-nitrophenyl)allyl}piperazin-l-yl]-l0,ll-dihydro-5H-benzo[4,5]cyclohepta[1,2-b]pyridine.

Melting point: 159-161°C (IPA)

IR (KBr) cm⁻¹: 2930, 2800, 1520, 1440, 1355,

1270, 1140, 1000, 970, 760

NMR (CDCl₃) δ value:

2.38 (8H,bs),

10 2.62-3.33 (m) 3.11 (d, J=5Hz) $\left.\begin{array}{c} 4H, \\ \end{array}\right.$

3.65-4.53 (m) 6H, 3.93 (s)

6.11 (lH,dt;J=16Hz,J=5Hz),

6.47 (lH,d,J=16Hz),

6.87-7.53 (8H,m),

7.80 (1H,d,J=2Hz),

8.40.(1H,dd,J=5Hz,J=2Hz)

Example 4

15

20 1.96 g of (E)-3-(4-methylsulfinylphenyl)allyl alcohol was dissolved in 40 ml of methylene chloride.

To the solution were added 1.34 g of 4-N,N-dimethyl-amino)pyridine and 2.19 g of p-toluenesulfonyl chloride with ice-cooling. The mixture was stirred for 4 hours

25 at room temperature. To the reaction mixture were added 1.32 g of triethylamine and 3.15 g of 5-(piperazin-1-y1)-10,11-dihydro-5H-benzo[4,5]cyclohepta[1,2-b]-

- pyridine dihydrate. The mixture was stirred for 5 hours at room temperature. The reaction mixture was washed with water and a saturated aqueous sodium chloride solution in this order, and dried over anhydrous
- 5 magnesium sulfate. The solvent was removed by distillation under reduced pressure. The residue was purified
 by a column chromatography (eluant: chloroform/methanol
 = 35/1) to obtain 2.31 g of 5-[4-{(E)-3-(4-methylsulfinylphenyl)allyl}piperazin-1-yl]-10,11-dihydro-5H-benzo-
- 10 [4,5]cyclohepta[1,2-b]pyridine. It was recrystallized from isopropyl alcohol to obtain 1.85 g of colorless crystals having a melting point of 166-168°C.

IR (KBr) cm⁻¹: 2920, 2790, 1435, 1135, 1080, 1045, 995, 965, 775

NMR (CDCl₃) δ value:

2.37 (8H,bs),

2.60-3.42 (m) 2.67 (s) 7H,

3.11 (d,J=5Hz)

3.56-4.56 (m) 3H,

6.26 (lH,dt,J=16Hz,J=5Hz),

6.57 (lh,d,J=16Hz), 6.80-7.70 (l0H,m),

8.39 (1H,dd,J=5Hz,J=2Hz)

25 Example 5

20

1.13 g of triphenylphosphine was added to a solution of 870 mg of (E)-3-[4-(tert-butyldimethyl-

1 silyloxymethyl)phenyl]allyl alcohol and 1.31 g of carbon tetrabromide dissolved in 9 ml of tetrahydrofuran, with ice-cooling in a nitrogen atmosphere. The mixture was stirred for 1 hour at room temperature to obtain a 5 solution containing (E)-3-[4-(tert-butyldimethylsilyloxymethyl) phenyl allyl bromide. To this solution was added a solution of 430 mg of triethylamine and 950 mg of 5-(piperazin-1-y1)-10,11-dihydro-5H-benzo[4,5]cyclohepta[1,2-b]pyridine dihydrate dissolved in 10 ml 10 of methylene chloride, with ice-cooling. The mixture was stirred for 1 hour at room temperature. The solvent was removed by distillation under reduced pressure. The residue was mixed with 20 ml of water and 30 ml of ethyl acetate. The organic layer was separated and 20 ml of water was added thereto. The mixture was adjusted to pH 1.0 with dilute hydrochloric acid. aqueous layer was separated and 30 ml of ethyl acetate was added thereto. The mixture was adjusted to pH 9.0 with sodium carbonate. The organic layer was separated, 20 washed with water and a saturated aqueous sodium chloride solution, and dried over anhydrous magnesium sulfate. The solvent was removed by distillation under reduced pressure. The residue was purified by a column chromatography (eluant: n-hexane/acetone = 2/1) to 25 obtain 390 mg of colorless solid 5-[4-{(E)-3-(4hydroxymethylphenyl)allyl}piperazin-1-yl]-10,11dihydro-5H-benzo[4,5]cyclohepta[1,2-b]pyridine.

```
IR (KBr) cm^{-1}: 3400, 2800, 1440, 1140, 1000,
 1
                                760
               NMR (CDCl<sub>3</sub>) \delta value:
                  2.36 (8H,bs),
                  2.50-3.50 (m)
 5
                  3.08 (d, J=5Hz)
                  3.55-4.50 (m)
                  3.92 (s)
                  4.64 (2H,s), 6.13 (1H,dt,J=16Hz,J=5Hz),
                  6.51 (lH,d,J=16Hz), 6.76-7.64 (lOH,m),
10
                  8.36 (lh,dd,J=5hz,J=2hz)
               The following compound was obtained in a
    similar manner.
             o 5-[4-{(E)-3-(4-hydroxyphenyl)allyl}piperazin-
               1-y1]-10,11-dihydro-5H-benzo[4,5]cyclohepta-
15
               [1,2-b]pyridine
               Melting point: 202-205°C
               IR (KBr) cm<sup>-1</sup>: 3330, 2990, 2920, 2780, 1595,
                              1500, 1435, 1265, 1125, 985,
                                815, 775
20
               NMR (CDCl<sub>3</sub>) δ value:
                 2.41 (8H,bs),
                 3.10 (d, J=6Hz)
                 3.45-4.55 (m)
25
                 3.96 (s)
                 5.94 (lH,dt,J=16Hz,J=6Hz),
                 6.36 (lH,d,J=16Hz), 6.40-7.65 (llH,m),
```

1

Example 6

- 11.54 g of triphenylphosphine was added to a (1) solution of 7.83 g of (E)-3-(3-triphenylmethylamino-5 phenyl)allyl alcohol and 14.59 g of carbon tetrabromide dissolved in 60 ml of tetrahydrofuran, with ice-cooling. The mixture was stirred for 1 hour at the same temperature to obtain a tetrahydrofuran solution of (E)-(3triphenylmethylaminophenyl)allyl bromide. To this solution were added 4.45 g of triethylamine and 6.47 g 10 of 3-nitro-5-(piperazin-1-y1)-10,11-dihydro-5Hdibenzo[a,d]cycloheptene, with ice-cooling. The mixture was stirred for 5 hours at room temperature. To the reaction mixture was added 200 ml of water and the 15 mixture was extracted with chloroform. The extract was washed with water and dried over anhydrous magnesium sulfate. The solvent was removed by distillation under reduced pressure. The residue was purified by a column chromatography (eluant: n-hexane/acetone = 3/1) to 20 obtain 7.8 g of light yellow oily 3-nitro-5-[4-{(E)-3-(3-triphenylmethylaminophenyl)allyl}piperazin-l-yl]-10,11-dihydro-5H-dibenzo[a,d]cycloheptene.
 - IR (neat) cm⁻¹: 3000, 2800, 1590, 1510, 1340, 1210
- 25 (2) 7.0 g of 3-nitro-5-[4-{(E)-3-(3-triphenylmethyl-aminophenyl)allyl}piperazin-1-yl]-10,ll-dihydro-5H-dibenzo[a,d]cycloheptene was dissolved in 20 ml of

- 1 acetic acid and 20 ml of methanol. The solution was stirred for 2 hours at 40°C. The solvent was removed by distillation under reduced pressure. The residue was dissolved in 100 ml of ethyl acetate. The solution
- 5 was washed with a saturated aqueous sodium hydrogencarbonate solution, water and a saturated aqueous sodium
 chloride solution in this order and dried over anhydrous
 magnesium sulfate. The solvent was removed by distillation under reduced pressure. The residue was
- purified by a column chromatography (eluant:

 chloroform/ethanol = 50/1) to obtain 3.77 g of light

 yellow solid 3-nitro-5-[4-{(E)-3-(3-aminophenyl)allyl}
 piperazin-1-yl]-10,ll-dihydro-5H-dibenzo[a,d]
 cycloheptene.
- 15 IR (KBr) cm⁻¹: 3350, 2800, 1600, 1510, 1340

Example 7

- (1) 1.01 g of (E)-3-(1-methyl-6-indolyl)acrylic acid was suspended in 20 ml of methylene chloride. 560 mg of triethylamine was added thereto. To the mixture 20 was dropwise added 570 mg of ethyl chlorocarbonate at -30° to -20°C. The mixture was stirred for 1 hour at the same temperature. To the reaction mixture was added 1.73 g of 5-(piperazin-1-y1)-10,11-dihydro-5H-benzo[4,5]cyclohepta[1,2-b]pyridine dihydrate. The mixture was stirred for 1 hour at room temperature. To
 - the reaction mixture was added 20 ml of water. The organic layer was separated, washed with a saturated

- 1 aqueous sodium chloride solution, and dried over anhydrous magnesium sulfate. The solvent was removed by distillation under reduced pressure. The residue was purified by a column chromatography (eluant:
- 5 n-hexane/acetone = 5/1) to obtain 1.73 g of 5-[4-{(E)-3-(1-methyl-6-indolyl)acryloyl}piperazin-l-yl]-l0,ll-dihydro-5H-benzo[4,5]cyclohepta[1,2-b]pyridine.

IR (KBr) cm⁻¹: 1635, 1590, 1430, 1200, 980, 800, 760

- 10 (2) 1.73 g of the compound obtained in the above

 (1) was suspended in 7.3 ml of toluene. To the suspension was dropwise added 2.24 g of a 70% toluene solution of bis(2-methoxyethoxy)aluminum sodium hydride at room temperature. The mixture was stirred for 1 hour at
- the same temperature. To the reaction mixture was dropwise added 15 ml of water. The mixture was adjusted to pH 1.5 with dilute hydrochloric acid. The aqueous layer was separated and 20 ml of ethyl acetate was added thereto. The mixture was adjusted to pH 9 with
- 20 potassium carbonate. The organic layer was separated, washed with water and a saturated aqueous sodium chloride solution in this order, and dried over anhýdrous magnesium sulfate. The solvent was removed by distillation under reduced pressure. The residue was purified
- by a column chromatography (eluant: n-hexane/acetone =
 5/1) to obtain 1.17 g of 5-[4-{(E)-3-(N-methyl-6indolyl)allyl}piperazin-l-yl]-l0,ll-dihydro-5H-benzo[4,5]cyclohepta[1,2-b]pyridine.

Melting point: 168-170°C (acetonitrile)
IR (KBr) cm⁻¹: 2940, 2800, 1440, 1340, 1315,
1140, 1000, 970, 770

Example 8

The compounds shown in Tables 10, 11, 12, 13, 14, 15 and 16 were obtained in a manner similar to that of Example 1, 2, 3, 4, 5, 6 or 7.

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/A\	χ	Melting point (°C)	IR: cm ⁻¹	NMR (CDCl ₃) & value:
		. 1	(KBr)	2.39(8H, bs),
		121 *2	2930, 2785,	2.52-3.00(2H, m),
		<u>~</u>	1440, 1135,	3.10(2H, d, J=5Hz),
СН=СН-СН=Н	Ħ	122	995, 965,	3.58-4.32(2H, m), 4.41(1H, s),
•	. , , pp. 15		745	6.18(1H, dt, J=16Hz, J=5Hz),
				6.52(lH, d, J=16Hz),
				6.90-7.47(llH, m),
				8.28(1H, dd, J=5Hz, J=2Hz)
			-	

Table 10 (Cont'd)

CH=N-CH=CH	Ш I	129*4 5 5 130	(KBr) 2930, 2780, 1440, 1140, 1130, 1000, 970, 750	2.37(8H, bs), 2.63-3.15(m) 3.10(d, J=6Hz) 3.52-4.36(m) 3.92(s) 6.16(1H, dt, J=16Hz, J=6Hz), 6.53(1H, d, J=16Hz), 7.01-7.38(10H, m), 8.24-8.32(2H, m),
CH=CH-N=CH	н -	Oily	(neat) 2920, 2800, 1445, 1245, 1140, 1000, 970, 765	2.20-4.68(m) 2.40(bs) 3.12(d, J=5Hz) 4.04(s) 6.17(1H, dt, J=16Hz, J=5Hz), 6.84-7.68(10H, m), 8.33(1H, d, J=5Hz), 8.38(1H, s)

Table 10 (Cont'd)

			(KBr)	2.25(3H, s), 2.45(8H, bs),
			2910, 2780,	2.70-3.31(m) } 4H
			1440, 1135,	3.19(d, J=6Hz)
			995, 965,	3.60-4.42(m) 3H.
N=CH-CH=CH	-Me	ı	740	3.92(s)
-	***			6.20(1H, dt, J=16Hz, J=6Hz),
,				6.56(1H, d, J=16Hz),
				6.86-7.52(10H, m),
				8.39(1H, dd, J=5Hz, J=2Hz)
			(KBr)	2.47(8H, bs),
			2920, 2780,	2.82-3.45(m) } 4H.
			1500, 1445,	3.20(d, J=6Hz)
N=CH-CH=CH	-OMe	.1	1260, 1140,	3.56-4.40(m)
			1000, 965,	3.74(s) 6H,
			745	3.91(s)
				5.96-7.52(12H, m),
				8.40(lH, dd, J=5Hz, J=2Hz)

Table 10 (Cont'd)

			(KBr)	2.40(8H, bs),
			2800, 1510,	2,64-3,44(m) } 4H
			1440, 1340,	3.12(d, J=5Hz)
			1140, 1000,	3.52-4.80(m) } 3H.
✓N=CH-CH=CH	-NO2	,	750	4.08(s))
	1	-		6.17(1H, dt, J=16Hz, J=5Hz),
				6.54(1H, d, J=16Hz),
				6.80-7.68(8H, m),
				7.80-8.20(2H, m),
				8.44(lH, dd, J=5Hz, J=2Hz)
			(neat)	2.38(8H, bs),
			2930, 2800,	2.60-3.35(m) \ 4H
			1440, 1135,	3.11(d, J=6Hz)
N=CH-CH=CH	-c1	Oily	995, 965,	3.54-4.53(m) } 3H.
			755	3.88(s)
				6.17(1H, dt, J=16Hz, J=6Hz),
				6.53(1H, d, J=16Hz),
				6.86-7.56(10H, m),
is.		· ·		8.42(lH, dd, J=5Hz, J=2Hz)

Recrystallized from ethyl acetate

*4 Recrystallized from diisopropyl ether

:	Π
	ble
,	Ta

\ A \	∑ _g	×	Melting' point (°C)	IR (KBr): cm ⁻¹
N=CH−CH=CH ✓	·	-0si	1	2900, 1600, 1490, 1440, 1260, 960, 860, 780
✓ N=CH-CH=CH ✓	_)	-NHAC	199-202 (ACOEL)	3280, 2790, 1660, 1590, 1535, 1495, 1440, 1135, 1000, 965, 745
✓N=CH-CH=CH	~s	Н-	126-132	2920, 2780, 1440, 1140, 1000, 750
✓N=CH-CH=CH	<u>ر</u>	H	127-129 (ACOEt)	2930, 2800, 1480, 1445, 1220, 1140, 1000, 760

Table 11 (Cont'd)

✓N=CH-CH=CH)	Н-	143-144 (CH ₃ CN)	2790, 1440, 1140, 1000, 960, 810, 740
✓N=CH-CH=CH)	-c1	146-150 (AcOEt)	2940, 2790, 1440, 1135, 995, 965, 840, 800, 745
✓N=CH-CH=CH		-NO ₂	124-128	2800, 1510, 1440, 1340, 1140
NO ₂ CH=CH-C=CH \	· _ w	н-	t t	2920, 2790, 1510, 1340, 1140
NO ₂ CH=CH-C=CH~	6	н-	184-186 (ACOEL)	2930, 2800, 1510, 1340, 1250, 1240, 1000, 740
NO ₂)	н-	132-133 (AcOEt- n-hexane)	2790, 1520, 1340, 1130, 995, 960, 740

	R4
12	m _m
Table	\
E	

NMR (CDCl ₃) & value:	2.39(8H, bs), 2.58-3.34(m) 3.12(d, J=6Hz) } 4H, 3.04-4.64(m) 3.80(s) 6.20(1H, dt, J=16Hz, J=6Hz), 6.62-7.74(m) 6.83(d, J=16Hz) } 11H, 6.83(d, J=16Hz) 8.40(1H, dd, J=5Hz, J=2Hz)
IR: cm-1	(KBr) 2920, 2800, 1480, 1440, 1240, 1140, 1000, 750
Melting point (°C)	173*5 { 174
R ⁵	H.
R ⁴	##
к3	-0Me
$^{\mathrm{R}^{\mathrm{l}}}$	H-

Table 12 (Cont'd)

H 1	E i	-OMe	Щ	147*6 5 151	(KBr) 2930, 2790, 1590, 1485, 1445, 1320, 1255, 1160, 995, 970, 785	2.38(8H, bs), 2.60-3.38(m) 3.11(d, J=5Hz) 3.52-4.60(m) 3.78(s) 3.94(s) 6.15(1H, dt, J=6Hz, J=5Hz), 6.52(1H, d, J=16Hz), 6.60-7.64(10H, m), 8.40(1H, dd, J=5Hz, J=2Hz)
#	щ !	III I	- ОМе	127*7 5 128	(KBr) 2940, 2800, 1600, 1510, 1440, 1260, 1140, 1000, 970, 960	2.38(8H, bs), 2.62-3.42(m) 3.08(d, J=6Hz) 3.62-4.62(m) 3.77(s) 3.93(s) 6.03(1H, dt, J=16Hz, J=6Hz), 6.46(1H, d, J=16Hz), 6.74-7.74(10H, m), 8.39(1H, dd, J=5Hz, J=2Hz)

Table 12 (Cont'd)

-H -H -NO ₂ - 1440, 1340, -H -H -NO ₂ - 1440, 1340, 1140, 1000, 860 -H -O←				·	-	(KBr)	2 40(8H. hs)
-H -H -NO ₂ - 1440, 1340, 1340, 1140, 1000, 860 -H -O						0000	
-H -H -NO ₂ - 1440, 1340, 1140, 1000, 860 860 -H -O→ -OMe - 1480, 1440, 1120, 1000, 750					•	2920, 2800,	2.60-3.50(m) } 4H.
-H -H -NO ₂ - 1440, 1340, 1140, 1000, 860 860 -H -O-\Phi -OME - 1480, 1440, 1120, 1100, 750						1590, 1510,	3.17(d, J=5Hz)
1140, 1000, 860 (KBE) 2920, 2790, 2790, 1440, 1120, 1120, 1100, 750	H.	# 1		-NO ₂	ļ		3.50-4.98(m)] 3H
860 (KBL) 2920, 2790, -0← 1480, 1440, 1260, 1220, 1120, 1000, 750				1	,	1140, 1000,	3.96(s)
(KBr) 2920, 2790, -H -o - 1480, 1440, 1120, 1220, 1120, 1000, 750						860	6.32(1H, dt, J=16Hz, J=5Hz),
(КВГ) 2920, 2790, -H -O-С - 1480, 1440, 1260, 1220, 1120, 1000, 750							6.63(1H, d, J=16Hz),
(КВГ) 2920, 2790, -H -O—— — — — — — — — — — — — — — — — — —							6.80-8.28(10H, m),
(КВГ) 2920, 2790, HO							8.40(1H, dd, J=5Hz, J=2Hz)
-H -O-— 1480, 1440, 1260, 1220, 1120, 1000, 750						(KBr)	2.36(8H, bs),
—H ——О—————————————————————————————————							t-
-H -O- 1480, 1440, 1260, 1220, 1120, 1000, 750			(H4 \ (\'\\\) O T T C T O
1000,	H-	F	◇ / ° °	~OMe	ı		3.05(d, J=6Hz)
1000,)				3.60-4.55(m)
							3.80(s) \ 6H,
5.99(1H, dt, 6.38(1H, d, J 6.72-7.64(14H						750	3.93(s)
6.38(1H, d, J 6.72-7.64(14H 8.39(1H, dd.					•		5.99(1H, dt, J=16Hz, J=6Hz),
6.72-7.64(14H				*			6.38(1H, d, J=16Hz),
8 39(1H, dd.	'						6.72-7.64(14H, m),
						8-	8.39(lH, dd, J=5Hz, J=2Hz)

Table 12 (Cont'd)

2.39(8H, bs),	$2.65-3.37(\pi)$ $4H$,	3.12(d, J=6HZ);	3.82(8)	3.83(s) 12H,	3.85(s)	3.94(s)	6.11(1H, dt, J=16Hz, J=6Hz),	6.50-7.56(9H, m),	8.40(lH, dd, J=5Hz, J=2Hz)	2.37(8H, bs),	2.62-3.36(m) 4H.	3.07(d, J=6Hz)∫	3.62-4.56(m)] 3H,	3.93(s)	5.90(2H, s),	6.01(1H, dt, J=16Hz, J=6Hz),	6.42(1H, d, J=16Hz),	6.63-7.56(9H, m),	8.40(lH, dd, J=5Hz, J=2Hz)
			765, 393,							(KBr)	2930, 2790	1440, 1255,	1140, 1000,	965, 780,	160		-		
*	146.2	07.	T 40								11,8*8	· •	119		:				
			- OMG	}								<	,o.	`				٠	
			- MO																
			₩ O) 									H-			•			
			I	:							.		н-						·

Table 12 (Cont'd)

	-	·			(KBr)	1.86(3H, d, J=1Hz),
					2800, 1440,	2,34(8H, bs),
					1135, 1000,	2.60-3.56(m) l AH
					740, 695	2.94(bs)
H		#	#1	1		3.60-4.60(m)] 3H
						3.93(s) }
-						6.37(1H, bs),
						6.70-7.60(11H, m),
-			٠			8.39(1H, dd, J=5Hz, J=2Hz)
	i				(KBr)	2.40(8H, bs),
_				•.	2925, 2800,	2925, 2800, 2.66-3.33(m) 1 AH
					1445, 1140,	1445, 1140, 3.32(d, J=1Hz) /,
н-		H-	#	1	1000, 760,	3.66-4.53(m)] 3H.
					069	3.95(s)
						6.87-7.66(12H, m),
						.8.40(lH, dd, J=5Hz, J=2Hz)
	3					

Table 12 (Cont'd)

					(KBr)	2.37(bs) 11H
				153*6	2920, 2790,	2.44(s) J =====
				<u></u>	1490, 1440,	2.62-3.40(m) \4H.
				154	1140, 1000,	3.09(d, J=5Hz)
Н-	#	Ħ	-SMe		970, 785,	3.52-4.56(m) 3H
					765	3.93(s)
						6.12(1H, dt, J=16Hz, J=5Hz),
						6.47(1H, d, J=16Hz),
				•		6.74-7.58(10H, m),
			٠		·	8.40(1H, dd, J=5Hz, J=2Hz)
					(KBr)	2.39(8H, bs),
	,		-	157*6	2930, 2790,	2.70-3.38(m)
				<u> </u>	1435, 1305,	3.01(s) 7H,
-				159	1145, 1085,	3.14(d, J=5Hz)
_			,		995, 960,	3.58-4.56(m) 3H,
H-	Ħ,	Ħ	-SO,Me		765	
			٧			6.31(1H, dt, J=16Hz, J=5Hz), 6.62(1H, d, J=16Hz),
						6.80-7.64(m) } 8H
						7.48(d, J=8HZ)
						7.86(2H, d, J=8Hz),
						8.40(lH, dd, J=5Hz, J=2Hz)
		7				

Table 12 (Cont'd)

2.38(8H, bs), 2.60-3.40(m) 4H, 3.10(d, J=5Hz) 3.60-4.60(m) 3H,	5.19(1H, dd, J=11Hz, J=1Hz), 5.67(1H, dd, J=18Hz, J=1Hz), 6.16(1H, dt, J=16Hz, J=5Hz), 6.51(1H, d, J=16Hz), 6.69(1H, dd, J=18Hz, J=11Hz), 6.80-7.60(10H, m), 8.40(1H, dd, J=5Hz, J=2Hz)
(KBr) 2925, 2780, 2.6 1440, 1320, 3.1 1140, 1000, 3.6 970, 910, 3.9	850, 760 5.1 5.6 6.1 6.5 6.8 6.8
136*5 } 137	
_	-сн=сн ₂
	"
	m 1
	#

*2 Recrystallized from ethyl acetate

^{*5} Recrystallized from isopropyl alcohol

^{*6} Recrystallized from ethanol

^{*7} Recrystallized from acetone-diisopropyl ether

^{*8} Recrystallized from diethyl ether

Table 13

NMR (CDCl ₃) & value:	2.39(8H, bs), 2.70-3.38(m) 3.15(d, J=6Hz) 3.56-4.56(m) 3.94(s) 6.18(1H, dt, J=16Hz, J=6Hz), 6.64-7.64(11H, m), 8.39(1H, dd, J=5Hz, J=2Hz)
IR: cm-1	(KBr) 2930, 2780, 1560, 1440, 1315, 1260, 1140, 1000, 965, 765, 755
Melting point (°C)	128*6 ∫ 130
R ⁵	III I
R ⁴	# T
в3	-c1

Table 13 (Cont'd)

2.42(8H, bs), 2.64-3.48(m) 3.15(d, J=5Hz) 3.52-4.64(m) 3.96(s) 6.18(1H, dt, J=16Hz, J=5Hz), 6.84-7.60(10H, m), 8.40(1H, dd, J=5Hz),	2.45(8H, bs), 2.66-3.48(m) 3.17(d, J=5Hz) 3.50-4.44(m) 3.97(s) 6.16(1H, dt, J=16Hz, J=5Hz), 6.52(1H, d, J=16Hz), 6.80-7.64(10H, m), 8.41(1H, dd, J=5Hz),
(neat) 2920, 2790, 1585, 1560, 1440, 1140, 1000, 965, 760	(neat) 2925, 2800, 1485, 1420, 1140, 1090, 1000, 970, 756
Oily	Oily
H.	c1
-c1	H -
Щ :	H. !

Table 13 (Cont'd)

-c1	H-	-61	0ily 126*5	(neat) 2925, 2790, 1460, 1440, 1140, 1105, 995, 965, 785, 760 (neat) 2920, 2790, 1440, 1135,	2.39(8H, bs), 2.62-3.38(m) 3.13(d, J=6Hz) 3.62-4.56(m) 3.94(s) 6.17(1H, dt, J=16Hz, J=6Hz), 6.82(1H, d, J=16Hz), 6.84-7.56(9H, m), 8.40(1H, dd, J=5Hz, J=2Hz) 2.38(8H, bs), 2.60-3.40(m) 3.10(d, J=5Hz) 3.60.4.66(m),
	,	· ·		715	3.94(s) 6.14(1H, dt, J=16Hz, J=5Hz), 6.47(1H, d, J=16Hz), 6.76-7.64(9H, m), 8.40(1H, dd, J=5Hz, J=2Hz)

Table 13 (Cont'd)

щ I	ا	[L.	0i1y	(neat) 2930, 2800, 1510, 1445, 1290, 1140, 1000, 970, 765	2.20-2.64(8H, bs), 2.70-3.48(m) 3.14(d, J=5Hz) 3.52-4.76(m) 3.96(s) 6.11(1H, dt, J=16Hz, J=5Hz), 6.48(1H, d, J=16Hz), 6.70-7.64(9H, m), 8.41(1H, dd, J=5Hz),
н	- CF 3	Ħ T	oily	(neat) 2920, 2780, 1440, 1325, 1160, 1125, 995, 965, 755	2.41(8H, bs), 2.64-3.38(m) 3.14(d, J=5Hz) 3.63-4.54(m) 3.95(s) 6.25(1H, dt, J=16Hz, J=5Hz), 6.58(1H, d, J=16Hz), 6.84-7.64(10H, m), 8.40(1H, dd, J=5Hz),

Table 13 (cont'd)

Table 13 (Cont'd)

2 2930, 2790, 2.37(bs) } llH, 1440, 1145, 2.63-3.36(m) } 4H, 1130, 995, 3.09(d, J=5Hz) } 3H, 770 3.93(s) 6.15(lH, dt, J=16Hz, J=5Hz), 6.50(lH, d, J=16Hz), 6.83-7.56(lOH, m), 8.40(lH, dd, J=5Hz), 6.812, J=2Hz)	(KBr) 2.30(s) 11H, 2930, 2790, 2.37(bs) 1440, 1135, 2.61-3.37(m) 995, 965, 3.09(d, J=5Hz) 780, 760 3.62-4.57(m) 3.93(s) 6.12(1H, dt, J=16Hz, J=5Hz), 6.49(1H, d, J=16Hz), 6.83-7.55(10H, m), 8.40(1H, dd, J=5Hz),
112*2 5 114	127*2 5 129
Н	e I
- ме	## T
::::::::::::::::::::::::::::::::::::::	H I

Table 13 (Cont'd)

(KBr) 129*8 2945, 2800, 2.37(8H, bs), 130 995, 965, 3.09(d, J=6Hz) 765 3.93(s) 6.12(1H, dt, J=16Hz, J=6Hz), 6.83-7.56(10H, m), 8.40(1H, dd, J=5Hz, J=2Hz)	(neat) 2.40(8H, bs), 2930, 2800, 2.66-3.36(m) 1520, 1440, 3.15(d, J=5Hz) 1350, 1135, 3.66-4.54(m) 3.95(s) 6.34(1H, dt, J=16Hz, J=5Hz), 6.66(1H, d, J=16Hz), 7.96-8.28(2H, m), 7.96-8.28(2H, m), 8.40(1H, dd, J=5Hz, J=2Hz)
129 [*] 1 130 1-Pr	-H Oily
H- 1-	-NO ₂
T T	H I

Table 13 (Cont'd)

2.39(8H, bs), 2.66-3.34(m) 0, 3.12(d, J=6Hz) 3.94(s) 6.21(1H, dt, J=16Hz, J=6Hz), 6.57(1H, d, J=16Hz), 6.86-7.67(15H, m), 8.40(1H, dd, J=5Hz, J=2Hz)	2.37(8H, bs), 2.63-3.36(m) 2.63-3.36(m) 3.08(d, J=6Hz) 3.63-4.55(m) 3.93(s) 6.13(1H, dt, J=16Hz, J=6Hz), 6.49(1H, d, J=16Hz), 6.72-7.55(15H, m), 8.40(1H, dd, J=5Hz, J=2Hz)
(KBr) 2930, 2800, 1480, 1440, 1140, 1000, 970, 760	(neat) 2920, 2780, 1480, 1440, 1240, 1135, 995, 965, 755
155 * 9 5 156	0ily
Q	H -
н	0-
H-	н-

Table 13 (Cont'd)

-CONH ₂ -OMe - 1440, 125 1140, 125 1140, 125 1140, 125 1140, 106 970, 760 2920, 27 1440, 14 1440, 14 1440, 12 1570, 12 1570, 12 1570, 12 1570, 12 1570, 12	2920, 1660, 1490, 1250, 1000, 60 2780, 1420, 1220, 1020,	2.43(8H, bs), 2.74-3.47(m) 3.15(d, J=6Hz) 3.63-4.50(m) 6.14(1H, dt, J=15Hz, J=6Hz), 6.52(1H, d, J=15Hz), 6.83-7.52(10H, m), 8.18(1H, d, J=2Hz), 8.38(1H, dd, J=2Hz), 3.37(d, J=6Hz) 3.37(d, J=6Hz) 3.37(d, J=6Hz) 4.04(s) 6.24(1H, dt, J=16Hz, J=6Hz), 6.60(1H, d, J=16Hz), 6.60(1H, d, J=16Hz), 6.80-7.62(11H, m),
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Table 13 (Cont'd)

Г										
	2.36(8H, bs),	2.60-3.40(m) AH	3.07(d, J=6Hz) 1 TH	3.60-4.60(m)	3.79(s) 6H,	3.93(s)]	6.02(1H, dt, J=16Hz, J=6Hz),	6.40(lH, d, J=16Hz),	6.70-7.60(11H, m),	8.20-8.50(3H, m)
	(neat)	2920, 2800,	1440, 1420,	1270, 1240,	1130, 1050,	1000, 970,	760			
					Oily					
1					-OMe				-	
					Co-	Z i				
					-н					

Recrystallized from ethyl acetate

9 Recrystallized from diisopropyl ether-ethyl acetate

Recrystallized from isopropyl alcohol

^{*6} Recrystallized from ethanol

^{*8} Recrystallized from diethyl ether

Table 14

*2 Recrystallized from ethyl acetate

3

^{*10} Recrystallized from isopropyl alcohol-diisopropyl ether

15	4
Table	

 IR (KBr): cm ⁻¹	2930, 2780, 1465, 1445, 1280, 1255, 1140, 1000, 975	2920, 2800, 1440, 1140, 990, 970	
	2930, 2 1445, 1 1140, 1	2920, 2800, 14 1140, 990, 970	
Melting point (°C)	198-200 (EtOH)	163-165 (EtOH)	
Я	ǰ,	\(\sigma_{\nu}^{\nu}\)	
IR (KBr); cm ⁻¹	2925, 2780, 1440, 1130, 995, 970, 780, 740	2930, 2790, 1440, 1245, 1140, 1130, 1050, 995, 970, 935, 770, 730	
Melting point (°C)	156-159 (IPA)	177-179 (EtOH)	
ਖ਼			

Table 15 (Cont'd)

2920, 2800, 1440, 1140, 1000, 810	2925, 2800, 1590, 1560, 1440, 1140, 1000, 760	183-185 2930, 2780, 1440, (Decom- 1140, 1000, 970, posed) 760 (AcOEt)	3340, 2920, 2800, 1445, 1135, 995, 760	
- Me	0-t-Bu	183-18 (Decom posed)	I Z S	
(neat) 2920, 2800, 1440, 1140, 1000, 970	2920, 2800, 1440, 1260, 1135, 1110, 1000, 760	2950, 2790, 1440, 1135, 995, 965, 760	2920, 2780, 1440, 1140, 1000, 800	.2910, 2790, 1440, 1135, 995, 965, 735
Oily	ī	1	172-173 (EtOH)	157-159 (ACOEL)
N N N N N N N N N N N N N N N N N N N	0-i-Pr	C1 -i-Pr	\(\sigma_{\omega}\) \(\frac{\pi}{2}\) \(\frac{\pi}{2}\) \(\frac{\pi}{2}\)	MeN

Table 15 (Cont'd)

	137-138	2925, 2790, 1440,	Œ.	109-112	2925, 2800, 1580,
	(Aceto-	1140, 990, 955,		-u)	1440, 1260, 1140,
~S~~	nitrile)	850, 750		Hexane)	990, 970, 775
		3340, 2920, 2800			2925, 2800, 1440,
	1	1445, 1135, 995,		ı	1140, 1000, 960,
I		760			760
HN N		2			
оно		2925, 2800, 1690,			(neat)
	ı	1440, 1140, 1000,		Oily	2920, 2800, 1440,
		760	_ \s\ \		1135, 995, 960,
					750
	140-141	2780, 1440, 1145,	-	184-187	2930, 2780, 1440,
- <	(ACOEt)	1125, 1000, 970		(Decom-	1120, 1000, 965,
		-	I	(pesod	780, 765
>	-			(Eton-	
•)	cHC13)	
		(;			3400, 2900, 2800,
	oily	1215, 1135, 995,	z = :	I	1440, 1140, 1000,
		00/ 1006	2 N N N N N N N N N N		700

Table 15 (Cont'd)

2770, 1440, 1135, 995, 965	2920, 2790, 1610, 1520, 1440, 1350, 1260, 1135, 995,	2920, 2790, 1610, 1525, 1440, 1350, 1260, 1135, 995, 965, 755	2920, 2800, 1520, 1440, 1330, 1140, 1000, 780	2925, 2800, 1720, 1440, 1280, 1200, 1000, 970, 760
156-160 (AcOEt)	· 1	1	1.	120-122 (Aceto- nitrile)
ÇT _∞	NO ₂	NO ₂	-No ₂	СООМе
2930, 2790, 1440, 1145, 1130, 995, 970, 820, 785, 770	2925, 2790, 1580, 1440, 1265, 1135, 1090, 995, 965, 760	2925, 2790, 1520, 1440, 1350, 1270, 1135, 1105, 1000	2920, 2800, 1580, 1440, 1250, 1140, 780, 760	2920, 2790, 1520, 1440, 1360, 1140, 1000, 760
, 2790, , 1130, 820, 78		2925, 2790, 1520, - 1440, 1350, 1270, 1135, 1105, 1000	2920, 2800, 1580, - 1440, 1250, 1140, 780, 760	2920, 2790, 1520, 1440, 1360, 1140, 1000, 760

Table 15 (Cont'd)

NO ₂	1	2900, 2780, 1510, 1440, 1340, 1140, 1000, 960, 860, 740		ı	2900, 2800, 1490, 1440, 1330, 1140, 1000, 730
Ac	Oily	(neat) 2930, 2800, 1680, 1440, 1350, 1280, 1140, 1000	Cl Cl	154-155 (IPA)	2945, 2790, 1440, 1135, 995, 970, 760
NO ₂	145-146	2900, 2800, 1520, 1440, 1345, 1130, 1000, 970		1	2910, 2780, 1570, 1495, 1435, 1280, 1060, 995, 965, 760
NO ₂	Oily	(neat) 2930, 2800, 1520, 1440, 1350, 1135, 995, 965, 755		119-121 (ACOEt- IPE)	2920, 2780, 1440, 1260, 1120, 1000, 970, 760
s	157-159 (ACOEt)	2920, 2800, 1440, 1330, 1140, 1000, 970		Oily	(neat) 2920, 2900, 1440, 1140, 1000, 965, 760

Table 15 (Cont'd)

S	182-184 (Benzene)	2925, 2780, 1440, 1140, 1000, 965, 760, 730	OMe NO ₂	182-183 (EtOH)	2930, 2800, 1580, 1510, 1440, 1340, 1260, 1140
NO ₂ OMe		2920, 2790, 1520, 1440, 1360, 1270 1135, 995, 965, 850, 760	S S S S S S S S S S S S S S S S S S S	174-175 (ACOEL)	2920, 2780, 1440, 1290, 1130, 990, 950
	130-131 (EtOH- H ₂ O)	2930, 2780, 1440, 1133, 995, 965, 745	оме Оме	135-136 (AcOEt- n-hexane)	2910, 2785, 1440, 1265, 1135, 1020, 995, 965, 765
NO ₂	159-161 (IPA)	2930, 2800, 1520, 1440, 1355, 1270, 1140, 1000, 970, 760	SMe	166-168 (IPA)	2920, 2790, 1435, 1135, 1080, 1045, 995, 965, 775

Table 15 (Cont'd)

202-205	ł
Ho	Z
3400, 2800, 1440, 1140, 1000, 760	168-170 3400, 2800, 1440, (Aceto- 1340, 1315, 1140, nitrile) 1000, 970, 770
	168-170 (Aceto- nitrile)
HO	Me Me

но-Он	202-205	3330, 2990, 2920, 2780, 1595, 1500, 1435, 1265, 1125,
		815, 77
	ž.	2925, 2800, 1690, 1440, 1320, 1140, 1000

16		R	
Table	NO ₂		\
:		L	_

IR (KBr): cm ⁻¹	2900, 2780, 1510, 1340, 730	(neat) 2925, 1515, 1485, 1450, 1340, 1290, 1090, 780, 760
Melting point (°C)		0ily
- ਸ਼	Z _{OO} Z	оме оме
IR (KBr): cm ⁻¹	2925, 2800, 1510, 1340, 1140, 1000, 750	2925, 2790, 1510, 1340
Melting point (°C)		172-173 (Dioxane)
ж :	NON N	S S

Table 16 (Cont'd)

2920, 2780, 1580, 1515, 1340	2925, 2800, 1515, 1340, 1140, 1000 730	2930, 2800, 1515, 1450, 1340, 1160, 1000, 955, 750	2925, 2790, 1515, 1440, 1130, 1000, 800	2925, 2800, 1510, 1340, 1140, 750
129-130 (ACOEL)	l	171-173 (AcOEt)		l
OMe	z-z	SO ₂ NMe ₂		
2910, 2775, 1600, 1505, 1340, 1240, 1135	2925, 2790, 1510, 1440, 1335, 1235, 1130, 995, 970, 750	2940, 2800, 1690, 1515, 1340, 1140, 1000, 780	(neat) 2925, 2790, 1590, 1515, 1340, 1140, 1000, 970, 785, 760	3300, 2780, 1650, 1500, 1440, 1130, 995, 960, 740
147-151 (ACOEt)	180-181 (Dioxane)	l	0i1y	_
OMe		N	NMe ₂	CONH ₂

Table 16 (Cont'd)

2925, 2780, 1515, 1340, 1140, 995, 970, 855, 765	2920, 2780, 1510, 1330, 1120	3400, 2800, 1510, 1340, 1130, 970, 770	2930, 2800, 1515, 1340, 1130, 1000, 965	3350, 2925, 2800, 1520, 1340, 1140, 1000, 970
138-139 (ACOEt)	128-132 (AcOEt- IPE)	108-109	135-136 (AcOEt)	1
Ме	c1	но	N H	H H We
2930, 2790, 1515, 1340, 1140, 995, 970, 760	2920, 2790, 1515, 1480, 1345, 1240, 1140	2920, 2790, 1520, 1345, 1270	3050, 2920, 2800, 1510, 1340, 1130, 760	3350, 2800, 1600, 1510, 1340
2790, 1140, 760	, 2790,	2920, 2790, 1520, - 1345, 1270	2920, 1340,	3350, 2800, 1600, - 1510, 1340

1 Example 9

3.29 g of $5-[4-{(E)-3-(4-methoxy-3-nitrophenyl)}$ allyl}piperazin-1-yl]-10,ll-dihydro-5H-benzo[4,5]cyclohepta[1,2-b]pyridine was dissolved in 40 ml of 80% 5 ethanol. 3.91 g of an iron powder and 0.7 ml of 1 N $\,$ hydrochloric acid were added thereto. The mixture was stirred for 3 hours at 50°C. The reaction mixture was cooled to room temperature and neutralized with a 10% aqueous sodium hydroxide solution. To the resulting 10 mixture was added 65 ml of chloroform and 20 ml of water. The resulting insolubles were removed by filtration. An organic layer was separated from the filtrate, washed with water, and dried over anhydrous magnesium sulfate. solvent was removed by distillation under reduced 15 pressure. The residue was purified by a column chromatography (eluant: chloroform/methanol = 30/1) to obtain 2.47 g of light yellow solid 5-[4-{(E)-3-(3-amino-4-methoxyphenyl)allyl}piperazin-1-yl]-10,11-dihydro-5H-benzo-[4,5]cyclohepta[1,2-b]pyridine. IR (KBr) cm^{-1} : 3450, 3350, 2920, 2780, 1500,

20 IR (KBr) cm⁻¹: 3450, 3350, 2920, 2780, 1500, 1435, 1230, 1130, 995, 960, 780, 760

NMR (CDCl₃) δ value: 2.37(8H, bs), 2.66-3.34(m)

3.07(d, J=6Hz)

25

```
1 3.62-4.52(m)

3.70(bs)

3.82(s)

3.93(s)

5 5.97(1H, dt, J=16Hz, J=6Hz),

6.37(1H, d, J=16Hz), 6.69-7.25(8H, m),

7.45(1H, dd, J=7Hz, J=2Hz),

8.38(1H, dd, J=5Hz, J=2Hz)
```

Example 10

In 22 ml of pyridine was dissolved 2.20 g of 5-[4-{(E)-3-(3-amino-4-methoxyphenyl)allyl}piperazin-1-yl]-10,11-dihydro-5H-benzo[4,5]cyclohepta[1,2-b]-pyridine. To the solution was added 690 mg of methanesulfonyl chloride with ice-cooling. The mixture was stirred for 30 minutes at the same temperature. The solvent was removed by distillation under reduced pressure. The residue was purified by a column chromatography (eluant: chloroform/methanol = 50/1) to obtain 920 mg of colorless solid 5-[4-{(E)-3-methyl-sulfonylamino-4-methoxyphenyl)allyl}piperazin-1-yl]-10,11-dihydro-5H-benzo[4,5]cyclohepta[1,2-b]pyridine.

IR (KBr) cm⁻¹: 3350, 2910, 2800, 1500, 1440, 1260, 1150, 1120, 995, 965, 780, 760

25 NMR (CDCl₃) & value: 2.39(8H, bs),

- The following compound was obtained in a similar manner.
 - o 3-Nitro-5-[4-{(E)-3-(3-methylsulfonylaminophenyl)allyl}piperazin-1-yl]-10,ll-dihydro-5Hdibenzo[a,d]cycloheptene
- 15 IR (KBr) cm⁻¹: 2800, 1600, 1580, 1510, 1340, 1150, 970

Example 11

In 20 ml of ethanol was dissolved 1.05 g of 5-[4-{(E)-3-phenylallyl}piperazin-1-yl]-7-tert-butyl20 dimethylsilyloxy-10,ll-dihydro-5H-benzo[4,5]cyclohepta[1,2-b]pyridine. The solution was adjusted to pH 0.5 with 6
N hydrochloric acid and then stirred for 12 hours at room temperature. The reaction mixture was adjusted to pH 8.0 with a 10% aqueous sodium hydroxide solution. The solvent
25 was removed by distillation under reduced pressure. To the residue were added 20 ml of water and 20 ml of ethyl

- 1 acetate. The organic layer was separated, washed with water and a saturated aqueous sodium chloride solution in this order, and dried over anhydrous magnesium sulfate. The solvent was removed by distillation under reduced
- 5 pressure. The residue was purified by a column chromatography (eluant: n-hexane/acetone = 2/1) to obtain 600 mg of 5-[4-{(E)-3-phenylallyl}piperazin-1-yl]-7-hydroxy-10,11-dihydro-5H-benzo[4,5]cyclohepta[1,2-b]-pyridine. It was recrystallized from ethanol to obtain 510 mg of colorless crystals having a melting point of

IR (KBr) cm⁻¹: 3000, 2900, 2800, 1440, 1270, 1130, 990, 960, 860, 740

Example 12

136-140°C.

In 20 ml of ethanol was dissolved 2.27 g of

5-[4-{(E)-3-(3-methoxycarbonylphenyl)allyl}piperazin1-yl]-10,ll-dihydro-5H-benzo[4,5]cyclohepta[1,2-b]pyridine. 320 mg of sodium hydroxide was added thereto.
The mixture was refluxed for l hour. The solvent was
removed by distillation under reduced pressure. To the
residue was added 15 ml of water and 10 ml of diethyl
ether. The mixture was adjusted to pH 7.0 with dilute
hydrochloric acid. The resulting crystals were collected
by filtration and dried to obtain 1.62 g of colorless

crystals of 5-[4-{(E)-3-(3-carboxyphenyl)allyl}piperazin1-yl]-10,ll-dihydro-5H-benzo[4,5]cyclohepta[1,2-b]pyridine
having a melting point of 144°C (decomposed).

1 IR (KBr) cm⁻¹: 3400, 2900, 2800, 1700, 1560, 1440, 1380, 970, 760

Example 13

In 12 ml of ethanol was dissolved 2.26 g of 5 7-acetylamino-5-[4-{(E)-3-phenylallyl}piperazin-l-yl]-10,11-dihydro-5H-benzo[4,5]cyclohepta[1,2-b]pyridine. 12 · ml of a 50% aqueous potassium hydroxide solution was added thereto. The mixture was refluxed for 12 hours. The solvent was removed by distillation under reduced 10 pressure. To the residue was added 30 ml of water. mixture was extracted with chloroform. The extract was washed with water and a saturated aqueous sodium chloride solution in this order and then dried over anhydrous magnesium sulfate. The solvent was removed by distilla-15 tion under reduced pressure. The residue was purified by a column chromatography (eluant: chloroform/methanol = 40/1) to obtain 1.64 g of colorless solid 7-amino-5-[4-{(E)-3-phenylallyl}piperazin-1-yl]-10,11-dihydro-5H-benzo[4,5]cyclohepta[1,2-b]pyridine.

Preparation Example 1

20

Tablets containing 10 mg per tablet of

5-[4-{(E)-3-(3,4-dichlorophenyl)allyl}piperazin-l-yl]
10,11-dihydro-5H-benzo[4,5]cyclohepta[1,2-b]pyridine were
produced in a manner known per se using the following

IR (KBr) cm^{-1} : 2920, 2790, 1610, 1440, 1135,

1000, 965, 745

1 additives (binder solvent: H_2^0):

Per 10,000 tablets

	The above compound	100 9	3
	Cellulose	250	3
5	Lactose	300 9	3
	Corn starch	300 🤄	3
	Hydroxypropylcellulose	40 9	3
	Magnesium stearate	10 9	3
•	•		

1000 g

10 Preparation Example 2

Tablets containing 10 mg per tablet of 5-[4-{(E)-3-(2,3-dichlorophenyl)allyl}piperazin-1-yl]-10,11-dihydro-5H-benzo[4,5]cyclohepta[1,2-b]pyridine were produced in a manner known per se using the following additives (binder solvent: H₂O):

Per 10,000 tablets

				•
-	The above compound	<i>(</i>	100	g
•	Cellulose	· .	250	g
	Lactose		300	g
20	Corn starch		300	g
	Hydroxypropylcellulose	٠	40	g
	Magnesium stearate		10	g

1000 g

Tablets containing 10 mg per tablet of

5-[4-{(E)-3-(3-methoxy-4-nitrophenyl)allyl}piperazin1-y1]-10,11-dihydro-5H-benzo[4,5]cyclohepta[1,2-b]pyridine

were produced in a manner known per se using the following

additives (binder solvent: H₂O):

Per 10,000 tablets

	The above compound	100 g
	Cellulose	250 g
10	Lactose	300 g
	Corn starch	300 g .
	Hydroxypropylcellulose	40 g
	Magnesium stearate	10 g
		1000 g

15 Preparation Example 4

Tablets containing 10 mg per tablet of 5-[4-{(E)-3-(3-nitrophenyl)allyl}piperazin-1-yl]-10,11-dihydro-5H-benzo[4,5]cyclohepta[1,2-b]pyridine were produced in a manner known per se using the following additives (binder solvent: H₂O):

Per 10,000 tablets

	The above compound	100	g
	Cellulose	250	g
	Lactose	300	g
25	Corn starch	300	g

1	Hydroxypropylcellulose	40 g
	Magnesium stearate	10 g
		1000 g

Tablets containing 10 mg per tablet of

5-[4-{(E)-3-(3,4-dimethoxyphenyl)allyl}piperazin-l-yl]
10,11-dihydro-5H-benzo[4,5]cyclohepta[1,2-b]pyridine were

produced in a manner known per se using the following

additives (binder solvent: H₂O):

10 Per 10,000 tablets

•	The above compound	100	g
	Cellulose	25.0	g
	Lactose	300	g .
	Corn starch	300	g
15	Hydroxypropylcellulose	40	g
	Magnesium stearate	10	g ·
	•	1000	g

Preparation Example 6

Tablets containing 10 mg per tablet of

20 5-[4-{(E)-3-(5-nitro-1-naphthyl)allyl}piperazin-1-yl}
10,11-dihydro-5H-benzo[4,5]cyclohepta[1,2-b]pyridine were

produced in a manner known per se using the following

additives (binder solvent: H₂O):

1	Per 10,000 tablets		
	The above compound	100	g
•	Cellulose	250	g
	Lactose	300	g
5	Corn starch	300	g
	Hydroxypropylcellulose	40	g
	Magnesium stearate	10	g
		<u></u>	
		1000	g

Tablets containing 10 mg per tablet of 5-[4-{(E)-3-(5-benzothienyl)allyl}piperazin-1-yl]-10,ll-dihydro-5H-benzo[4,5]cyclohepta[1,2-b]pyridine were produced in a manner known per se using the following additives (binder solvent: H₂O):

15	Per 10,000 tablets	
	The above compound	100 g
	Cellulose	250 g
	Lactose	300 g
	Corn starch	300 g
20	Hydroxypropylcellulose	40 g
	Magnesium stearate	10 g

Preparation Example 8

Tablets containing 10 mg per tablet of

25 5-[4-{(E)-3-(7-benzothienyl)allyl}piperazin-1-y1]-10,11-

1000 g

dihydro-5H-benzo[4,5]cyclohepta[1,2-b]pyridine were
produced in a manner known per se using the following
additives (binder solvent: H₂O):

Per 10,000 tablets

5	The above compound	100	g [.]
	Cellulose	250	g
•	Lactose	300	g
•	Corn starch	300	g
•	Hydroxypropylcellulose	40	g ·
10	Magnesium stearate	10	g
		1000	g

Preparation Example 9

Tablets containing 10 mg per tablet of

5-[4-{(E)-3-(8-nitro-1-naphthylallyl}piperazin-1-yl]
10,11-dihydro-5H-benzo[4,5]cyclohepta[1,2-b]pyridine were

produced in a manner known per se using the following

additives (binder solvent: H₂O):

Per 10,000 tablets

	The above compound	100 g
20	Cellulose	250 g
	Lactose	300 g
	Corn starch	300 g
	Hydroxypropylcellulose	40 g
	Magnesium stearate	10 g
25		1000 g

solvent: H₂O):

Fine granules containing 1% of 5-[4-{(E)-3-(3,4-dichlorophenyl)allyl}piperazin-1-yl]-10,11-dihydro-5H-benzo[4,5]cyclohepta[1,2-b]pyridine were produced in a manner known per se using the following additives (binder

Per 10,000 tablets

	The above compound	10	g
	α-Starch	240	g
10	Purified sucrose	250	g
	Lactose	470	g.
	Polyvinylpyrroldione K-90	30	g
		1000	g

CLAIMS

1. A piperazine derivative represented by the following formula or a salt thereof:

wherein A and the two carbon atoms to which A attaches form a pyridine ring or form a benzene ring substituted by a nitro group, X represents a hydrogen atom, a halogen atom, a lower alkyl group, a protected or unprotected hydroxyl group, a lower alkoxy group, a protected or unprotected amino group or a nitro group, B represents a group of the formula -CH₂CH₂- or -CH=CH- or a group of the formula -CH2O- or -CH2S-, either of which can be in either orientation, R1 represents a hydrogen atom, a halogen atom, a nitro group or a lower alkyl group, R² represents a hydrogen atom, a halogen atom or a lower alkyl group, R represents an aryl or heterocyclic group which may be substituted by at least one substituent selected from the group consisting of a halogen atom, a protected or unprotected hydroxyl group, a nitro group, a protected or unprotected amino group, a di-(lower alkyl)amino group, a protected or unprotected carboxyl group, a cyano group, a lower alkenyl group, a lower acyl

group, an aryl group, a lower alkenyloxy group, an aryloxy group, a heterocyclic group, a heterocyclicoxy group, a lower alkoxy group, a lower alkylthio group, a lower alkylsulfinyl group, a lower alkylsulfonyl group, a lower alkylsulfonylamino group, a lower alkylenedioxy group or a substituted or unsubstituted carbamoyl, sulfamoyl or lower alkyl group.

- 2. A piperazine derivative or a salt thereof according to Claim 1, wherein A and the two carbon atoms to which A attaches form a pyridine ring.
- 3. A piperazine derivative or a salt thereof according to Claim 1 or 2, wherein X represents a hydrogen atom.
- 4. A piperazine derivative or a salt thereof according to any one of Claims 1 to 3, wherein B represents a group of the formula -CH₂CH₂-.
- 5. A piperazine derivative or a salt thereof according to any one of Claims 1 to 4, wherein \mathbb{R}^1 represents a hydrogen atom.
- 6. A piperazine derivative or a salt thereof according to any one of Claims 1 to 5, wherein \mathbb{R}^2 represents a hydrogen atom.
- 7. A piperazine derivative or a salt thereof according to Claim 1, wherein A and the two carbon atoms to which A attaches form a pyridine ring, X represents a hydrogen atom, a halogen atom, a lower alkyl group, a hydroxyl group, a lower alkoxy group, an amino group or a nitro group, B represents a group of the formula

-CH₂CH₂-, R¹ represents a hydrogen atom, a halogen atom, a nitro group or a lower alkyl group, R² represents a hydrogen atom or a lower alkyl group, R represents a phenyl group which may be substituted by at least one substituent selected from the group consisting of a halogen atom, a hydroxyl group, a nitro group, an amino group, a carboxyl group, a cyano group, a lower alkenyl group, a lower acyl group, an aryl group, an aryloxy group, a heterocyclic group, a heterocyclicoxy group, a lower alkoxy group, a lower alkoxycarbonyl group, a lower alkylthio group, a lower alkylsulfinyl group, a lower alkylsulfonylamino group, a lower alkylenedioxy group, a carbamoyl group, or a substituted or unsubstituted lower alkyl group.

- 8. A piperazine derivative or a salt thereof according to Claim 7, wherein X represents a hydrogen atom.
- 9. A piperazine derivative or a salt thereof according to Claim 7 or 8, wherein \mathbb{R}^1 represents a hydrogen atom.
- 10. A piperazine derivative or a salt thereof according to any one of Claims 7 to 9, wherein \mathbb{R}^2 represents a hydrogen atom.
- 11. A piperazine derivative or a salt thereof according to Claim 1, wherein the compound is 5-[4-{(E)-3-(3,4-dichlorophenyl)allyl}piperazin-1-yl]-10,11-dihydro-5H-benzo[4,5]cyclohepta[1,2-b]pyridine.
- 12. A piperazine derivative or a salt thereof according to Claim 1, wherein the compound is

- 5-[4-{(E)-3-(2,3-dichlorophenyl)allyl}piperazin-1-yl]10,11-dihydro-5H-benzo[4,5]cyclohepta[1,2-b]pyridine.
- 13. A piperazine derivative or a salt thereof according to Claim 1, wherein the compound is $5-[4-\{(E)-3-(4-methoxy-3-nitrophenyl)allyl\}piperazin-l-yl]-10,ll-dihydro-5H-benzo[4,5]cyclohepta[1,2-b]pyridine.$
- A piperazine derivative or a salt thereof according to Claim 1, wherein the compound is $5-[4-\{(E)-3-(3-nitrophenyl)allyl\}piperazin-1-yl]-10,ll-dihydro-5H-benzo[4,5]cyclohepta[1,2-b]pyridine.$
- 15. A piperazine derivative or a salt thereof according to Claim 1, wherein the compound is 5-[4-{(E)-3-(3,4-dimethoxyphenyl)allyl}piperazin-1-yl]-10,11-dihydro-5H-benzo[4,5]cyclohepta[1,2-b]pyridine.
- A piperazine derivative or a salt thereof according to Claim 1, wherein the compound is 5-[4-{(E)-3-(5-nitro-1-naphthyl)allyl}piperazin-1-yl]-10.11-dihydro-5H-benzo[4,5]cyclohepta[1,2-b]pyridine.
- 17. A piperazine derivative or a salt thereof according to Claim 1, wherein the compound is 5-[4-{(E)-3-(5-benzothienyl)allyl}piperazin-1-yl]-10,ll-dihydro-5H-benzo[4,5]cyclohepta[1,2-b]pyridine.
- A piperazine derivative or a salt thereof according to Claim 1, wherein the compound is 5-[4-{(E)-3-(7-benzothienyl)allyl}piperazin-1-y1]-10,11-dihydro-5H-benzo[4,5]cyclohepta[1,2-b]pyridine.
- 19. A piperazine derivative or a salt thereof according to Claim 1, wherein the compound is

5-[4-{(E)-3-(8-nitro-1-naphthyl)allyl}piperazin-1-yl]10,11-dihydro-5H-benzo[4,5]cyclohepta[1,2-b]pyridine.
20. A process for producing a piperazine derivative represented by the following formula or a salt thereof:

wherein A and the two carbon atoms to which A attaches form a pyridine ring or form a benzene ring substituted by a nitro group, X represents a hydrogen atom, a halogen atom, a lower alkyl group, a protected or unprotected hydroxyl group, a lower alkoxy group, a protected or unprotected amino group, or a nitro group, B represents a group of the formula $-CH_2CH_2$ - or -CH=CH- or a group of the formula -CH2O- or -CH2S-, either of which can be in either orientation, R1 represents a hydrogen atom, a halogen atom, a nitro group or a lower alkyl group, R^2 represents a hydrogen atom, a halogen atom or a lower alkyl group, R represents an aryl or heterocyclic group which may be substituted by at least one substituent selected from the group consisting of a halogen atom, a protected or unprotected hydroxyl group, a nitro group, a protected or unprotected amino group, a di-(lower alkyl)amino group, a protected or unprotected carboxyl

group, a cyano group, a lower alkenyl group, a lower acyl group, an aryl group, a lower alkenyloxy group, an aryloxy group, a heterocyclic group, a heterocyclicoxy group, a lower alkoxy group, a lower alkylthio group, a lower alkylsulfinyl group, a lower alkylsulfonyl group, a lower alkylsulfonylamino group, a lower alkylsulfonylamino group, a lower alkylenedioxy group, a substituted or unsubstituted carbamoyl or sulfamoyl group or a substituted or unsubstituted lower alkyl group, which comprises reacting a compound represented by the formula:

wherein Y represents a removable group, and A, B and X have the same meanings as defined above, with a compound represented by the formula:

wherein \mathbf{R}^1 , \mathbf{R}^2 and \mathbf{R} have the same meanings as defined above.

21. A process according to Claim 20, wherein A and

the two carbon atoms to which A attaches form a pyridine ring.

- 22. A process according to Claim 20 or 21, wherein X represents a hydrogen atom.
- 23. A process according to any one of Claims 20 to 22, wherein B represents a group of the formula -CH₂CH₂-.
- 24. A process according to any one of Claims 20 to 23, wherein R^1 represents a hydrogen atom.
- 25. A process according to any one of Claims 20 to 24, wherein R^2 represents a hydrogen atom.
- A process according to Claim 20, wherein A and 26. the two carbon atoms to which A attaches form a pyridine ring, X represents a hydrogen atom, a halogen atom, a lower alkyl group, a hydroxyl group, a lower alkoxy group, an amino group or a nitro group, B represents a group of the formula -CH₂CH₂-, R¹ represents a hydrogen atom, a halogen atom, a nitro group or a lower alkyl group, R² represents a hydrogen atom or a lower alkyl group, R represents a phenyl group which may be substituted by at least one substituent selected from the group consisting of a halogen atom, a hydroxyl group, a nitro group, an amino group, a carboxyl group, a cyano group, a lower alkenyl group, a lower acyl group, an aryl group, an aryloxy group, a heterocyclic group, a heterocyclicoxy group, a lower alkoxy group, a lower alkoxycarbonyl group, a lower alkylthio group, a lower alkylsulfinyl group, a lower alkylsulfonyl group, a lower alkylsulfonylamino

group, a lower alkylenedioxy group, a carbamoyl group or a substituted or unsubstituted lower alkyl group.

- 27. A process according to Claim 26, wherein X represents a hydrogen atom.
- 28. A process according to Claim 26 or 27, wherein \mathbb{R}^1 represents a hydrogen atom.
- 29. A process according to any one of Claims 26 to 28, wherein \mathbb{R}^2 represents a hydrogen atom.
- 30. A process according to Claim 20, wherein the compound is 5-[4-{(E)-3-(3,4-dichlorophenyl)allyl}-piperazin-1-yl]-10,ll-dihydro-5H-benzo[4,5]cyclohepta-[1,2-b]pyridine.
- 31. A process according to Claim 20, wherein the compound is 5-[4-{(E)-3-(2,3-dichlorophenyl)allyl}-piperazin-1-yl]-10,ll-dihydro-5H-benzo[4,5]cyclohepta-[1,2-b]pyridine.
- 32. A process according to Claim 20, wherein the compound is 5-[4-{(E)-3-(4-methoxy-3-nitrophenyl)allyl}-piperazin-1-yl]-10,11-dihydro-5H-benzo[4,5]cyclohepta-[1,2-b]pyridine.
- 33. A process according to Claim 20, wherein the compound is 5-[4-{(E)-3-(3-nitrophenyl)allyl}piperazin-1-y1]-10,11-dihydro-5H-benzo[4,5]cyclohepta[1,2-b]pyridine.
- A process according to Claim 20, wherein the compound is 5-[4-{(E)-3-(3,4-dimethoxyphenyl)allyl}-piperazin-1-yl]-10,11-dihydro-5H-benzo[4,5]cyclohepta-[1,2-b]pyridine.
- 35. A process according to Claim 20, wherein the

compound is 5-[4-{(E)-3-(5-nitro-1-naphthyl)allyl}-piperazin-1-yl]-10,ll-dihydro-5H-benzo[4,5]cyclohepta-[1,2-b]pyridine.

- 36. A process according to Claim 20, wherein the compound is 5-[4-{(E)-3-(5-benzothienyl)allyl}piperazin-1-yl]-10,ll-dihydro-5H-benzo[4,5]cyclohepta[1,2-b]pyridine.
- 37. A process according to Claim 20, wherein the compound is 5-[4-{(E)-3-(7-benzothienyl)allyl}piperazin-1-yl]-10,ll-dihydro-5H-benzo[4,5]cyclohepta[1,2-b]-pyridine.
- 38. A process according to Claim 20, wherein the compound is 5-[4-{(E)-3-(8-nitro-l-naphthyl)allyl}-piperazin-l-yl]-l0,ll-dihydro-5H-benzo[4,5]cyclohepta-[1,2-b]pyridine.
- 39. A process for producing a piperazine derivative represented by the following formula or a salt thereof:

wherein A and the two carbon atoms to which A attaches form a pyridine ring or form a benzene ring substituted by a nitro group, X represents a hydrogen atom, a halogen atom, a lower alkyl group, a protected or unprotected

hydroxyl group, a lower alkoxy group, a protected or unprotected amino group or a nitro group, B represents a group of the formula -CH₂CH₂- or -CH=CH- or a group of the formula $-CH_2O-$ or $-CH_2S-$, either of which can be in either orientation, R^1 represents a hydrogen atom, a halogen atom, a nitro group or a lower alkyl group, R² represents a hydrogen atom, a halogen atom or a lower alkyl group, R represents an aryl or heterocyclic group which may be substituted by at least one substituent selected from the group consisting of a halogen atom, a protected or unprotected hydroxyl group, a nitro group, a protected or unprotected amino group, a di-(lower alkyl)amino group, a protected or unprotected carboxyl group, a cyano group, a lower alkenyl group, a lower acyl group, an aryl group, a lower alkenyloxy group, an aryloxy group, a heterocyclic group, a heterocyclicoxy group, a lower alkoxy group, a lower alkylthio group, a lower alkylsulfinyl group, a lower alkylsulfonyl group, a lower alkylsulfonylamino group, a lower alkylenedioxy group, or a substituted or unsubstituted carbamoyl, sulfamoyl or lower alkyl group, which comprises reacting a compound represented by the formula:

wherein A, B and X have the same meanings as defined above, with a compound represented by the formula:

$$Y \longrightarrow_{\mathbb{R}^1}^{\mathbb{R}^2}$$

wherein Y represents a removable group, and R^1 , R^2 and R have the same meanings as defined above.

- 40. A process according to Claim 39, wherein A and the two carbon atoms to which A attaches form a pyridine ring.
- 41. A process according to Claim 39 or 40, wherein X represents a hydrogen atom.
- 42. A process according to any one of Claims 39 to 41, wherein B represents a group of the formula $-\mathrm{CH_2CH_2}$ -.
- 43. A process according to any one of Claims 39 to 42, wherein \mathbb{R}^1 represents a hydrogen atom.
- 44. A process according to any one of Claims 39 to 43, wherein R^2 represents a hydrogen atom.
- A process according to Claim 39, wherein A and the two carbon atoms to which A attaches from a pyridine ring, X represents a hydrogen atom, a halogen atom, a lower alkyl group, a hydroxyl group, a lower alkoxy group, an amino group or a nitro group, B represents a group of the formula -CH₂CH₂-, R¹ represents a hydrogen atom,

a halogen atom, a nitro group or a lower alkyl group, R² represents a hydrogen atom or a lower alkyl group, R represents a phenyl group which may be substituted by at least one substituent selected from the group consisting of a halogen atom, a hydroxyl group, a nitro group, an amino group, a carboxyl group, a cyano group, a lower alkenyl group, a lower acyl group, an aryl group, an aryloxy group, a heterocyclic group, heterocyclicoxy group, a lower alkoxy group, a lower alkoxy group, a lower alkylsulfinyl group, a lower alkylsulfonyl group, a lower alkylsulfonyl group, a lower alkylsulfonylamino group, a lower alkylenedioxy group, a carbamoyl group or a substituted or unsubstituted lower alkyl group.

- 46. A process according to Claim 45, wherein X represents a hydrogen atom.
- 47. A process according to Claim 45 or 46, wherein \mathbb{R}^1 represents a hydrogen atom.
- 48. A process according to any one of Claims 45 to 47, wherein R^2 represents a hydrogen atom.
- A process according to Claim 39, wherein the compound is 5-[4-{(E)-3-(3,4-dichlorophenyl)allyl}-piperazin-1-yl]-10,11-dihydro-5H-benzo[4,5]cyclohepta-[1,2-b]pyridine.
- A process according to Claim 39, wherein the compound is 5-[4-{(E)-3-(2,3-dichlorophenyl)allyl}-piperazin-1-yl]-10,11-dihydro-5H-benzo[4,5]cyclohepta-[1,2-b]pyridine.
- 51. A process according to Claim 39, wherein the

compound is 5-[4-{(E)-3-(4-methoxy-3-nitrophenyl)allyl}-piperazin-1-yl]-10,ll-dihydro-5H-benzo[4,5]cyclohepta-[1,2-b]pyridine.

- 52. A process according to Claim 39, wherein the compound is 5-[4-{(E)-3-(3-nitrophenyl)allyl}piperazin-\leftarrow 1-y1]-10,11-dihydro-5H-benzo[4,5]cyclohepta[1,2-b]pyridine.
- A process according to Claim 39, wherein the compound is 5-[4-{(E)-3-(3,4-dimethoxyphenyl)allyl}-piperazin-1-yl]-10,11-dihydro-5H-benzo[4,5]cyclohepta-[1,2-b]pyridine.
- 54. A process according to Claim 39, wherein the compound is 5-[4-{(E)-3-(5-nitro-1-naphthyl)allyl}-piperazin-1-yl]-10,ll-dihydro-5H-benzo[4,5]cyclohepta-[1,2-b]pyridine.
- 55. A process according to Claim 39, wherein the compound is 5-[4-{(E)-3-(5-benzothienyl)allyl}piperazin-1-yl]-10,ll-dihydro-5H-benzo[4,5]cyclohepta[1,2-b]pyridine.
- A process according to Claim 39, wherein the compound is 5-[4-{(E)-3-(7-benzothienyl)allyl}piperazin-1-yl]-10,11-dihydro-5H-benzo[4,5]cyclohepta[1,2-b]pyridine.
- A process according to Claim 39, wherein the compound is 5-[4-{(E)-3-(8-nitro-1-naphthyl)allyl}-piperazin-1-yl]-10,11-dihydro-5H-benzo[4,5]cyclohepta-[1,2-b]pyridine.
- A process for producing a piperazine derivative represented by the following formula or a salt thereof:

wherein A and the two carbon atoms to which A attaches form a pyridine ring or form a benzene ring substituted by a nitro group, X represents a hydrogen atom, a halogen atom, a lower alkyl group, a protected or unprotected hydroxyl group, a lower alkoxy group, a protected or unprotected amino group or a nitro group, B represents a group of the formula -CH₂CH₂- or -CH=CH- or a group of the formula -CH2O- or -CH2S-, either of which can be in either orientation, R¹ represents a hydrogen atom, a halogen atom, a nitro group or a lower alkyl group, R² represents a hydrogen atom, a halogen atom or a lower alkyl group, R represents an aryl or heterocyclic group which may be substituted by at least one substituent selected from the group consisting of a halogen atom, a protected or unprotected hydroxyl group, a nitro group, a protected or unprotected amino group, a di-(lower alkyl)amino group, a protected or unprotected carboxyl group, a cyano group, a lower alkenyl group, a lower acyl group, an aryl group, a lower alkenyloxy group, an aryloxy group, a heterocyclic group, a heterocyclicoxy group, a lower alkoxy group, a lower alkylthio group, a lower alkylsulfinyl group, a lower alkylsulfonyl group, a lower

alkylsulfonylamino group, a lower alkylenedioxy group, or a substituted or unsubstituted carbamoyl, sulfamoyl or lower alkyl group, which comprises subjecting a compound represented by the formula:

wherein A, B, X, R^1 , R^2 and R have the same meanings as defined above, to reduction reaction.

- 59. A process according to claim 58, wherein A and the two carbon atoms to which A attaches form a pyridine ring.
- 60. A process according to Claim 58 or 59, wherein X represents a hydrogen atom.
- 61. A process according to any one of Claims 58 to 60, wherein B represents a group of the formula -CH₂CH₂-.
- 62. A process according to any one of Claims 58 to 61, wherein \mathbb{R}^1 represents a hydrogen atom.
- 63. A process according to any one of Claims 58 to 62, wherein R² represents a hydrogen atom.
- A process according to Claim 58, wherein the compound is 5-[4-{(E)-3-(3,4-dichlorophenyl)allyl}-piperazin-1-yl]-10,11-dihydro-5H-benzo[4,5]cyclohepta-

[1,2-b]pyridine.

- A process according to Claim 58, wherein the compound is 5-[4-{(E)-3-(2,3-dichlorophenyl)allyl}-piperazin-1-yl]-10,ll-dihydro-5H-benzo[4,5]cyclohepta-[1,2-b]pyridine.
- A process according to Claim 58, wherein the compound is 5-[4-{(E)-3-(4-methoxy-3-nitrophenyl)allyl}-piperazin-1-yl]-10,ll-dihydro-5H-benzo[4,5]cyclohepta-[1,2-b]pyridine.
- A process according to Claim 58, wherein the compound is 5-[4-{(E)-3-(3-nitrophenyl)allyl}piperazin-1-yl]-10,11-dihydro-5H-benzo[4,5]cyclohepta[1,2-b]-pyridine.
- A process according to Claim 58, wherein the compound is 5-[4-{(E)-3-(3,4-dimethoxyphenyl)allyl}-piperazin-1-yl]-10,11-dihydro-5H-benzo[4,5]cyclohepta-[1,2-b]pyridine.
- A process according to Claim 58, wherein the compound is 5-[4-{(E)-3-(5-nitro-1-naphthyl)allyl}-piperazin-1-yl]-10,ll-dihydro-5H-benzo[4,5]cyclohepta-[1,2-b]pyridine.
- 70. A process according to Claim 58, wherein the compound is 5-[4-{(E)-3-(5-benzothienyl)allyl}piperazin-l-yl]-10,ll-dihydro-5H-benzo[4,5]cyclohepta[1,2-b]pyridine.
- 71. A process according to Claim 58, wherein the compound is 5-[4-{(E)-3-(7-benzothienyl)allyl)piperazin-1-yl]-10,11-dihydro-5H-benzo[4,5]cyclohepta[1,2-b]pyridine.
- 72. A process according to Claim 58, wherein the

compound is 5-[4-{(E)-(8-nitro-1-naphthyl)allyl}piperazin-1-yl]-10,11-dihydro-5H-benzo[4,5]cyclohepta[1,2-b]pyridine.

73. A pharmaceutical composition comprising an effective amount of a piperazine derivative represented by the following formula or a salt thereof:

wherein A and the two carbon atoms to which A attaches form a pyridine ring or form a benzene ring substituted by a nitro group, X represents a hydrogen atom, a halogen atom, a lower alkyl group, a protected or unprotected hydroxyl group, a lower alkoxy group, a protected or unprotected amino group or a nitro group, B represents a group of the formula -CH2CH2- or -CH=CH- or a group of the formula -CH2O- or -CH2S-, either of which can be in either orientation, R1 represents a hydrogen atom, a halogen atom, a nitro group or a lower alkyl group, R² represents a hydrogen atom, a halogen atom or a lower alkyl group, R represents an aryl or heterocyclic group which may be substituted by at least one substituent selected from the group consisting of a halogen atom, a protected or unprotected hydroxyl group, a nitro group, a protected or unprotected amino group, a di-(lower

alkyl)amino group, a protected or unprotected carboxyl group, a cyano group, a lower alkenyl group, a lower acyl group, an aryl group, a lower alkenyloxy group, an aryloxy group, a heterocyclic group, a heterocyclicoxy group, a lower alkoxy group, a lower alkylthio group, a lower alkylsulfinyl group, a lower alkylsulfonyl group, a lower alkylsulfonylamino group, a lower alkylenedioxy group, or a substituted or unsubstituted carbamoyl, sulfamoyl or lower alkyl group.

- 74. A pharmacuetical composition according to Claim73, wherein A and the two carbon atoms to which A attaches form a pyridine ring.
- 75. A pharmaceutical composition according to Claim73 or 74, wherein X represents a hydrogen atom.
- 76. A pharmaceutical composition according to any one of Claims 73 to 75, wherein B represents a group of the formula $-CH_2CH_2-$.
- 77. A pharmaceutical composition according to any one of Claims 73 to 76, wherein \mathbb{R}^1 represents a hydrogen atom.
- 78. A pharmaceutical composition according to any one of Claims 73 to 77, wherein R^2 represents a hydrogen atom.
- 79. A pharmaceutical composition according to Claim
 73, wherein A and the two carbon atoms to which A attaches
 form a pyridine ring, X represents a hydrogen atom, a
 halogen atom, a lower alkyl group, a hydroxyl group, a
 lower alkoxy group, an amino group or a nitro group, B

represents a group of the formula -CH₂CH₂-, R¹
represents a hydrogen atom, a halogen atom, a nitro group or a lower alkyl group, R² represents a hydrogen atom or a lower alkyl group, R represents a phenyl group which may be substituted by at least one substituent selected from the group consisting of a halogen atom, a hydroxyl group, a nitro group, an amino group, a carboxyl group, a cyano group, a lower alkenyl group, a lower acyl group, an aryl group, an aryloxy group, a heterocyclic group, a heterocyclicoxy group, a lower alkoxy group, a lower alkoxycarbonyl group, a lower alkylthio group, a lower alkylsulfinyl group, a lower alkylsulfonylamino group, a lower alkylsulfonylamino group, a lower alkylenedioxy group, a carbamoyl group and a substituted or unsubstituted lower alkyl group.

- A pharmaceutical composition according to Claim 79, wherein X represents a hydrogen atom.
- 81. A pharmaceutical composition according to Claim 79 or 80, wherein R^1 represents a hydrogen atom.
- 82. A pharmaceutical composition according to any one of Claim 79 to 81, wherein \mathbb{R}^2 represents a hydrogen atom.
- 83. Use of a piperazine derivative or a salt thereof as defined in Claim 1 in manufacture of a therapeutic agent for cerebro-vascular disease or post-cerebro-vascular disease.

- 84. A derivative as claimed in Claim 1 and substantially as described in the examples.
- 85. A process as claimed in Claim 20 and substantially as described in the examples.
- 86. A pharmaceutical composition as claimed in Claim 73 and substantially as described in the examples.